

TC-D3 / WM-D3

SERVICE MANUAL

Refer to MDR-W20L/B Service Manual issued previously for information of headphones supplied with this set.



*TC-D3:
FRANCE Model
UK Model
WM-D3:
US Model
Canadian Model
AEP Model
ET Model*

• Photo: WM-D3

SPECIFICATIONS

Recording system	4-track, 2-channel stereo	
Wow and flutter	$\pm 0.13\%$ (DIN) 0.08% WRMS (NAB)	
Fast winding time	Approx. 2 min. with Sony Cassette HF-60	
Frequency response (DOLBY NR OFF)	60–15,000 Hz ± 3 dB with TYPE I (Sony HF-S) or TYPE II (Sony UCX-S) cassette 40–16,000 Hz with TYPE I (Sony HF-S) or TYPE II (Sony UCX-S) cassette	
S/N (NAB, at peak level)		

Type of Cassette	TYPE I (Sony HF-S)	TYPE II (Sony UCX-S)
Dolby NR		
ON (B-type)	62 dB	64 dB
OFF	55 dB	57 dB

Total harmonic distortion	1.0% with Sony UCX-S cassette	
Input	Line input/microphone (stereo minijack) $\times 1$ (the same jack) microphone sensitivity 0.3 mV (-68 dB), plug in power type, for low impedance microphone	
	Line input sensitivity 77.5 mV (47 kilohms)	
Output	Line output jack (stereo minijack) $\times 1$ output level 0.25 V (less than 4.7 kilohms) headphones (stereo minijack) $\times 1$ load impedance 8–300 ohms	
Power output (DC)	20 mW + 20 mW (at 10% harmonic distortion, load impedance 32 ohms)	

Battery life (hours)	Recording		Tape playback
	TYPE I (Normal)	TYPE II (CrO ₂)	(power output 0.5 mW + 0.5 mW)
Sony SUM-3 (NS) New Super batteries	Approx. 2.5	Approx. 2	Approx. 3.5
Sony Eveready AM3 alkaline batteries	Approx. 5	Approx. 4	Approx. 7

Tape Transport Mechanism Type MT-WM-D3-24

Power requirements	3 V dc Two IEC designation R6 batteries (size AA) DC IN 3 V jack can be used with the following: Sony AC-D2 ac power adaptor (optional) for use on 120V ac, 60 Hz (available in US, Canadian model) for use on 240V ac, 50 Hz (available in UK, model) for use on 220V ac, 50 Hz (available in AEP, FRANCE model) for use on 100V ac, 120V ac or 220V ac, 50/60 Hz* (available in ET model) * There are three types: one is for 100V ac, one is for 120V ac and one is for 220V ac, Sony DCC-70 car battery cord (optional) for use with 12 V car battery
Dimensions	Approx. 124.2 \times 34.4 \times 82.3 mm (w/h/d) (5 \times 1 $\frac{3}{8}$ \times 3 $\frac{1}{4}$ inches) not incl. projecting parts and controls
Weight	Approx. 125.4 \times 37.3 \times 82.3 mm (w/h/d) (5 \times 1 $\frac{1}{2}$ \times 3 $\frac{1}{4}$ inches) incl. projecting parts and controls
Supplied accessories	Approx. 370 g (13.1 oz) incl. batteries, not incl. other accessories Stereo headphones (open-air type) (1) Electret condenser stereo microphone (1) Plug adaptor (1) Connecting cord (1) Carrying case and carrying strap (1 set)

'Dolby' and the double-D symbol are the trade marks of Dolby Laboratories Licensing Corporation. Noise reduction system manufactured under license from Dolby Laboratories Licensing Corporation.

STEREO CASSETTE-CORDER
SONY®



FEATURES

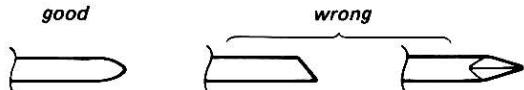
- Dolby* B-type system reduces tape hiss noise.
- Disc drive capstan servo system assures stable tape transport, reducing wow and flutter.
- Tape selector offers two positions.
- 5-LED peak/battery indicator shows both the peak level and the battery strength.
- Plug-in power type microphone jack can supply power to the supplied microphone.
- Amorphous head for recording/playback provides a wider dynamic range.
- Stereo minijacks can easily be connected to audio components.

SERVICING NOTES

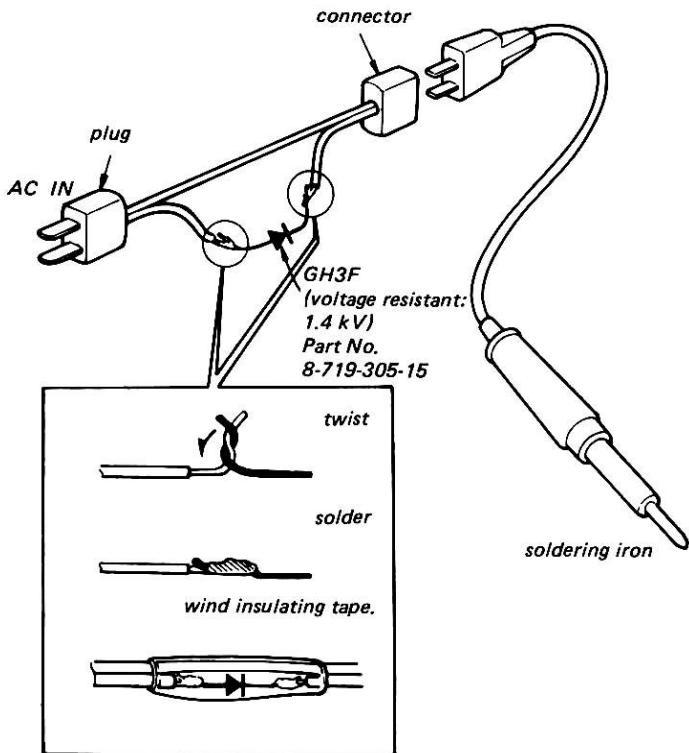
● Flexible Circuit Board Repairing

1. Keep the temperature of the soldering iron at $270^{\circ} \pm 10^{\circ}\text{C}$ during repairing.
You can maintain the temperature of the soldering iron around 270°C by using the thermal controller as illustrated on the right.
2. Do not touch the soldering iron more than 4 seconds or 3 times on the same conductor of the circuit board.
3. Do not apply force on the conductor when soldering or unsoldering.

Tip of soldering iron



To make thermal controller of soldering iron



● Replacing chip components

All chip components should be connected and disconnected, using a tapered soldering iron [temperature of the iron tip: less than 280°C (536°F)], a pair of tweezers and braided wire.

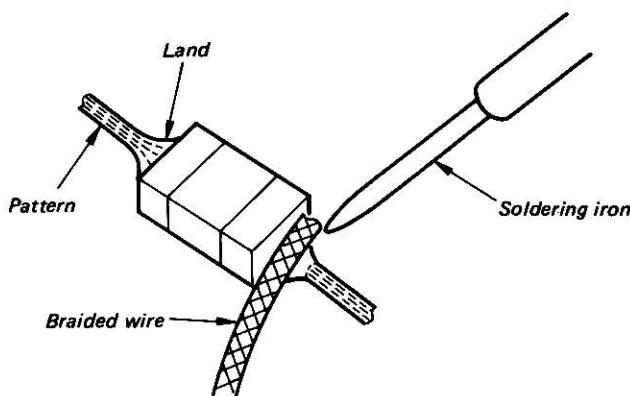
Precautions for replacement

1. Do not disconnect the chip component forcefully. Otherwise, the pattern may peel off.
2. Never re-use a disconnected chip component. Dispose of all old chip components.
3. To protect the chip component, heating time for attaching the component should be within 3 seconds.

○ Removing chip components

(1) Removing solder at electrode

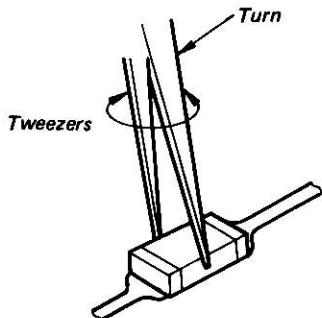
Remove the solder at the electrode, using a thin braided wire. Do not remove the solder of the part (chip component) attached adjacent to the electrode.



(2) Disconnecting chip components

Turn the tweezers with the soldering iron alternately applied to both electrodes, and the chip component will be disconnected. Take careful precautions while disconnecting, because if the chip component is forcefully removed the land may peel off.

Never re-use a disconnected chip component.



(3) Smoothing the soldered surface

After disconnecting the chip component, remove the solder by using a braided wire to smooth the land surface.

○ Connecting chip components

The value of chip components is not displayed on the main body. Take due precautions to avoid mixing new chip components with other ones.

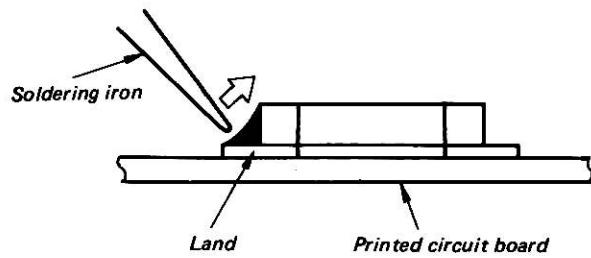
(1) Applying solder to land on one side

Apply a thin layer of solder to the land on one side where the chip component is to be connected. Too much solder may cause bridging.



(2) Speedy soldering

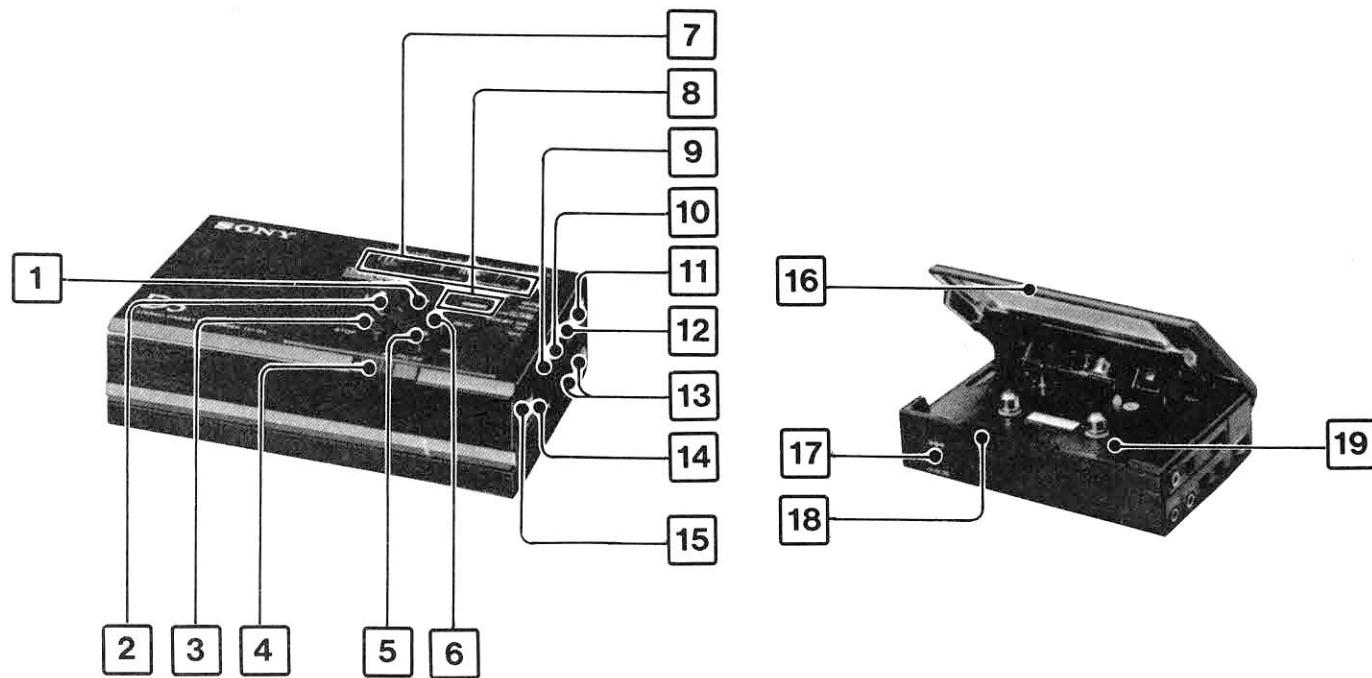
Hold the chip component at the desired position, using tweezers, and apply the soldering iron in the arrow-marked direction. To protect the chip component, heating time should be within 3 seconds.



(3) Speedy soldering of electrode on the other side

Solder the electrode on the other side in the same way as in (2) above.

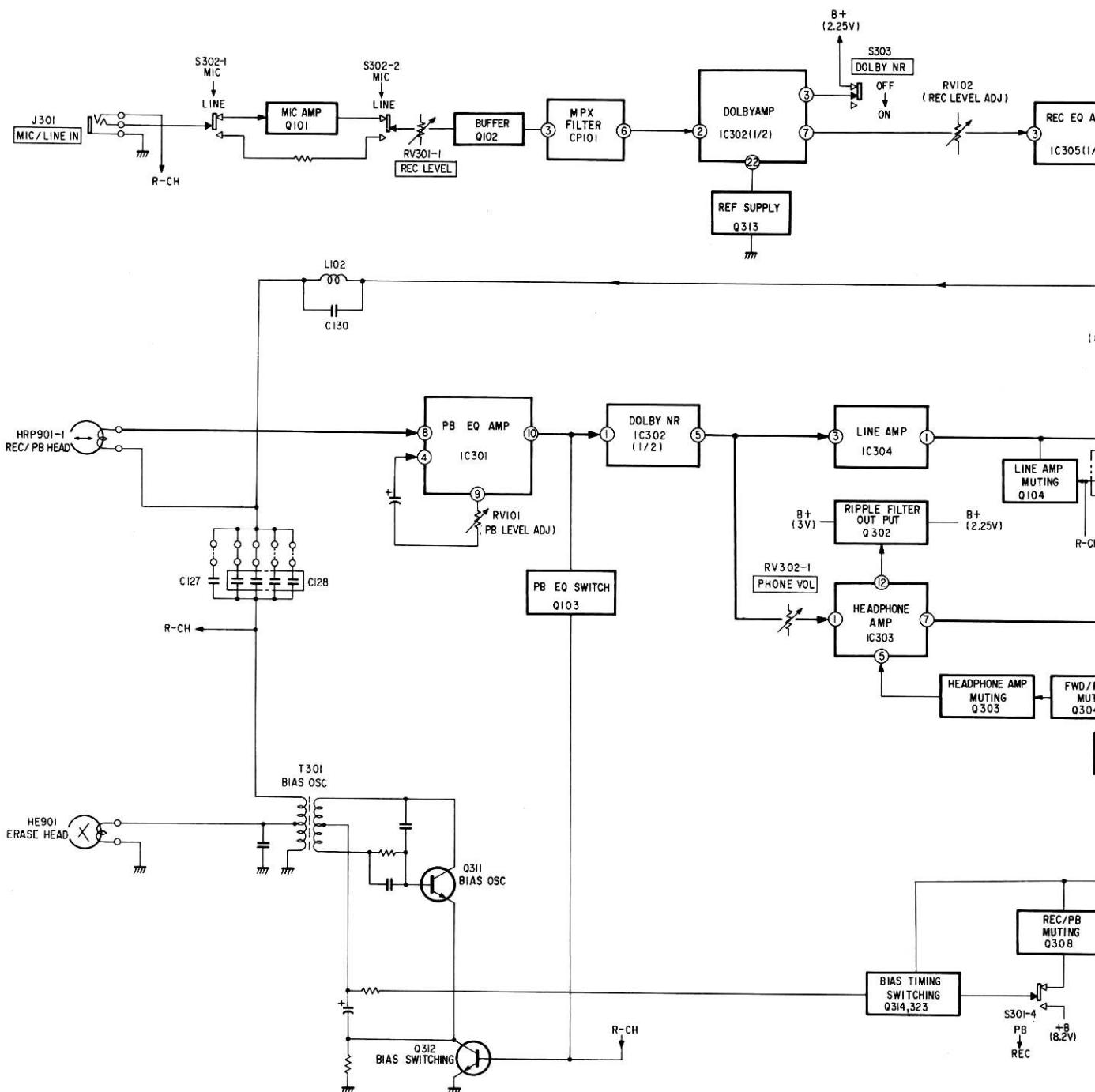
PARTS IDENTIFICATION



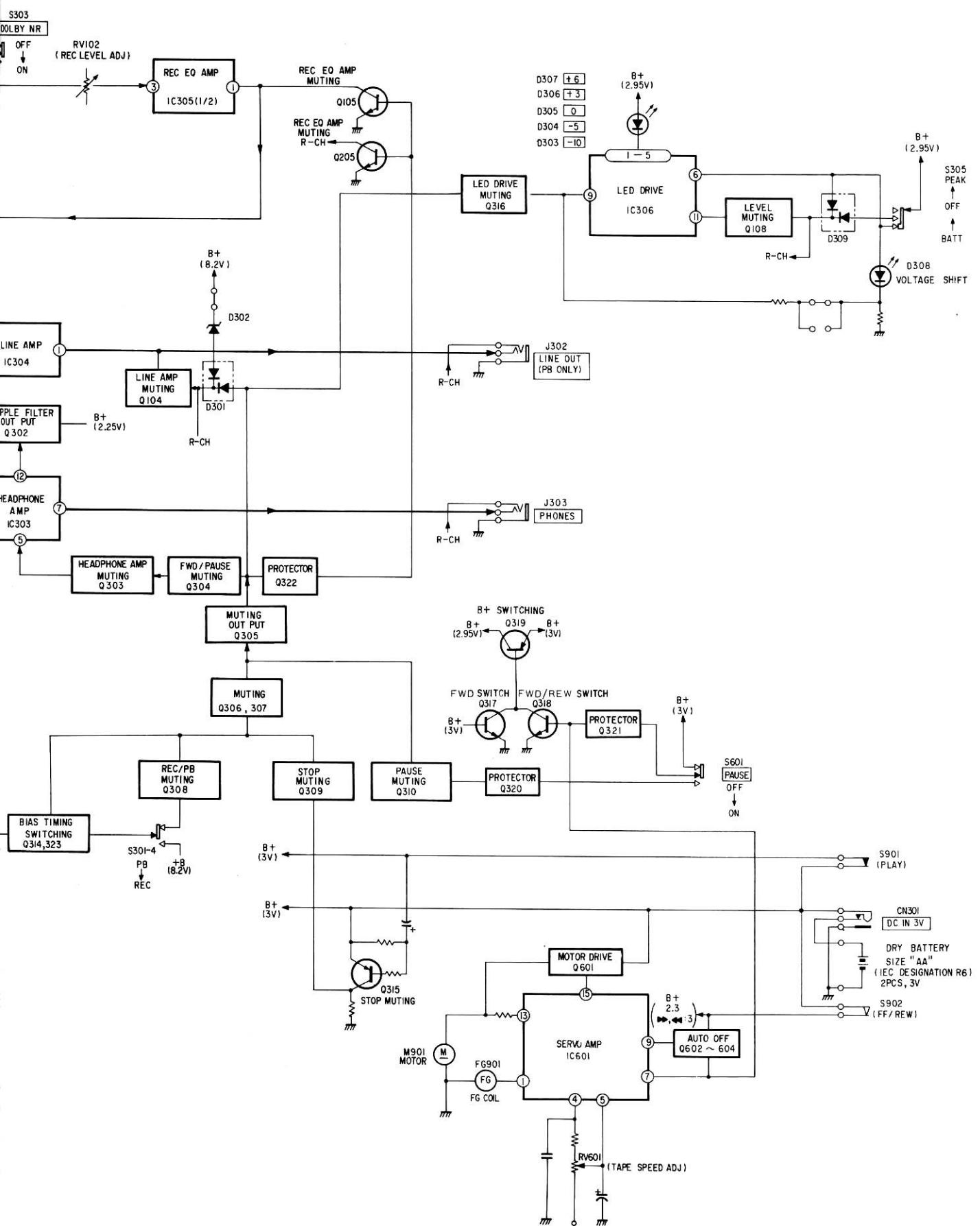
- 1** $\blacktriangleleft\blacktriangleright$ FF (fast forward) button
- 2** \blacktriangleleft PLAY (playback) button
- 3** ■ STOP button
- 4** PAUSE knob
Slide it in the direction of the arrow, and the tape stops momentarily. To restart, slide it back to the original position.
- 5** ● REC (record) button
- 6** ►► REW (rewind) button
- 7** Peak level/battery meter and indication selector
PEAK LEVEL: shows the recording level.
BATT: shows the battery condition
OFF: no indication
- 8** Tape counter and reset button
Use the counter to index the tape contents. Push the reset button to set the counter to 000.
- 9** DOLBY NR selector
- 10** TAPE selector
NORM: TYPE I (normal) tape
CrO₂/METAL (PB) (playback): When playing back and recording with TYPE II (CrO₂) tape, or when playing back with TYPE IV (metal) tape.
- 11** LINE OUT (PB ONLY) (playback only) jack
- 12** PHONES (headphones) jack
- 13** LINE IN/MIC (line input/microphone) jack and selector
- 14** REC LEVEL (recording level) control
- 15** PHONE VOL (headphones volume) control

- 16** Cassette holder
- 17** DC IN 3 V (external power input) jack
Connect the ac power adaptor or car battery cord.
- 18** OPEN catch
- 19** Battery compartment

SECTION 1 BLOCK DIAGRAM



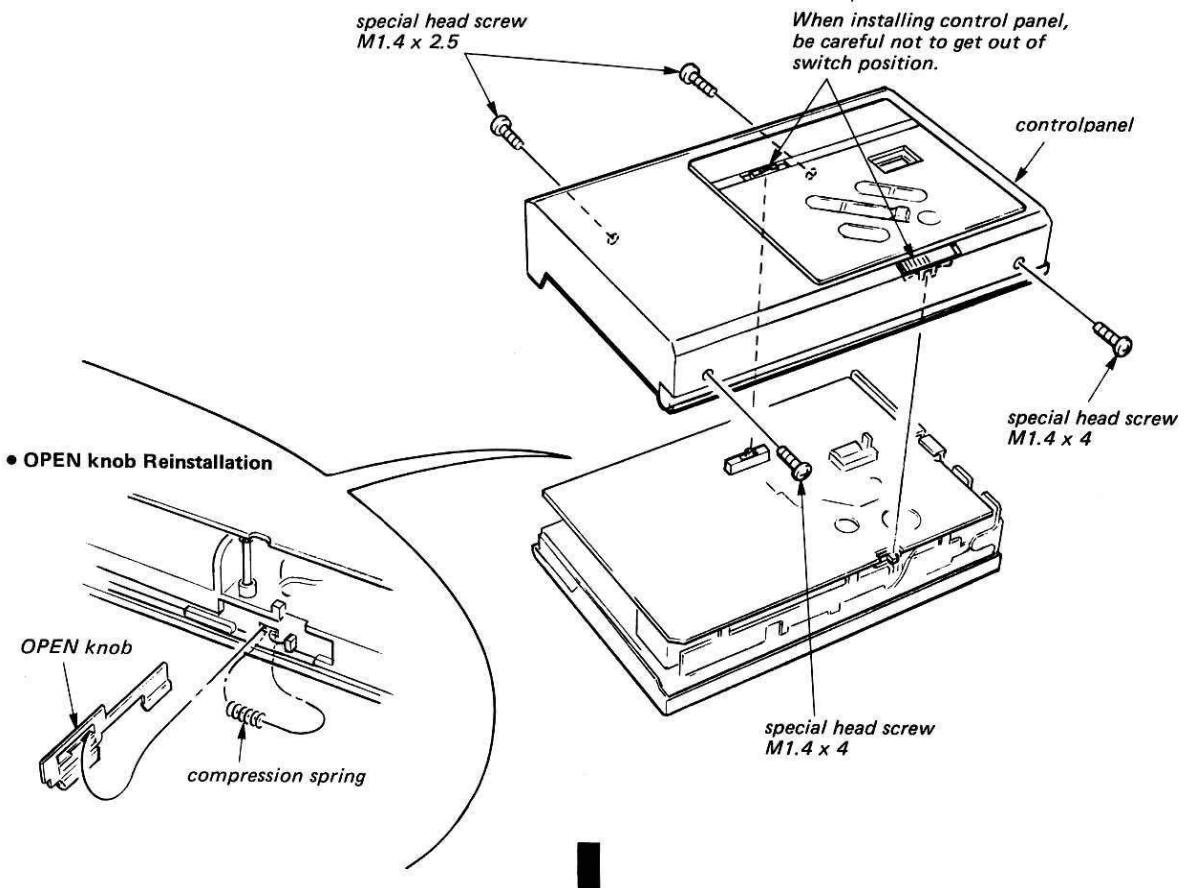
● R-CH SAME AS L-CH



SECTION 2 DISASSEMBLY

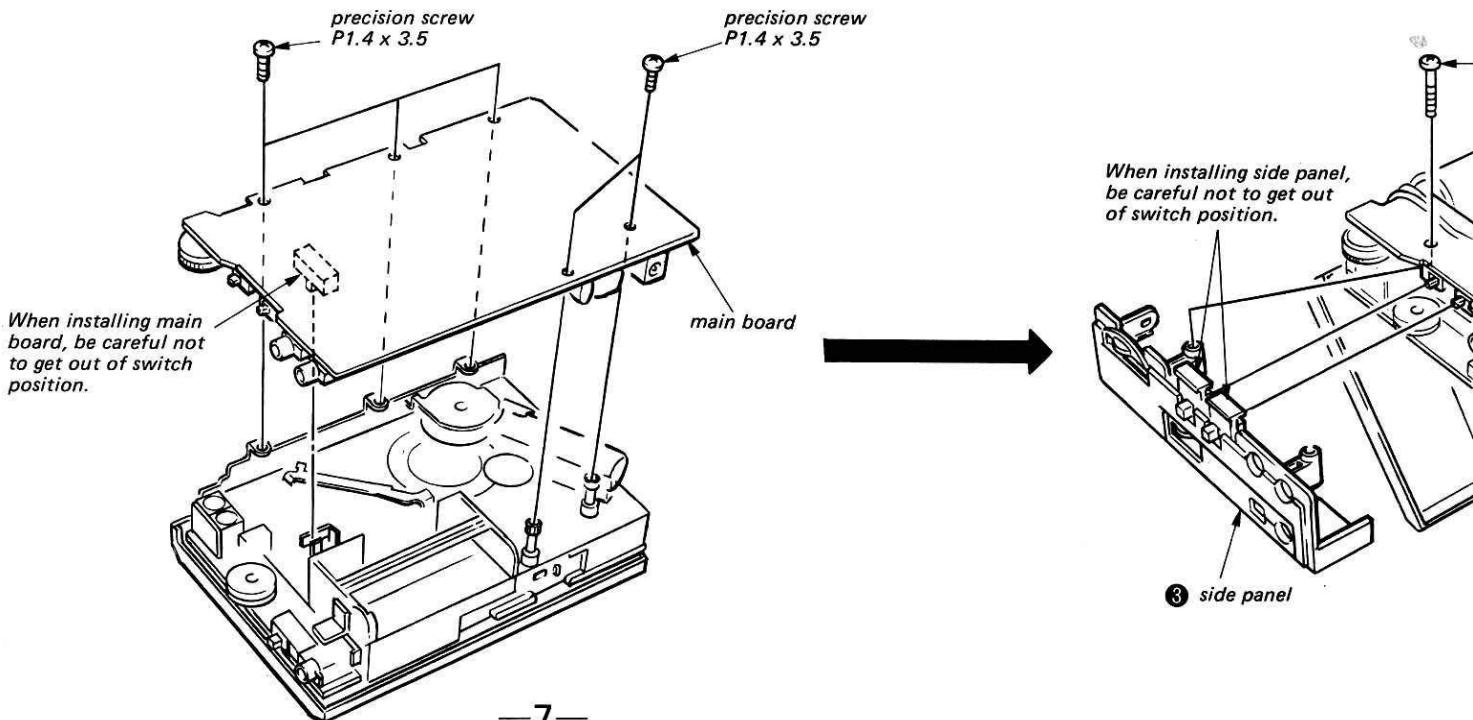
- Follow the disassembly procedure in order given.

CONTROL PANEL REMOVAL

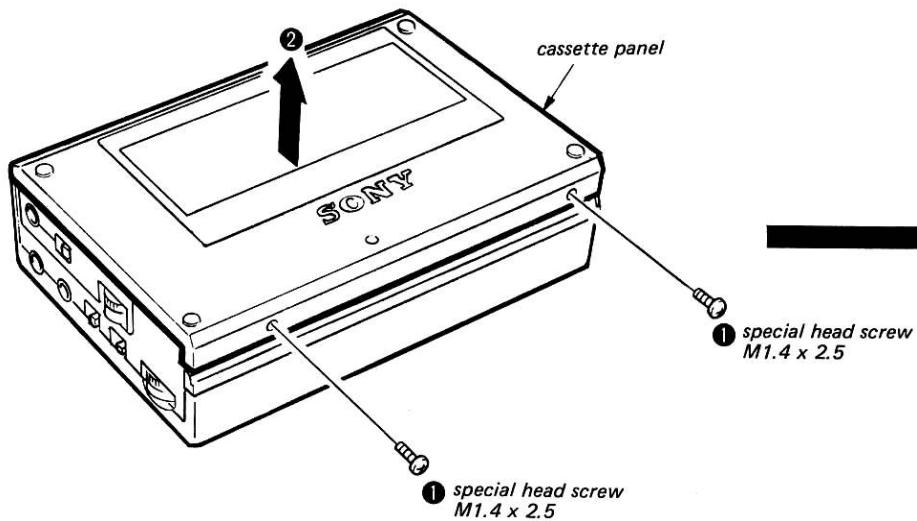


MAIN BOARD REMOVAL

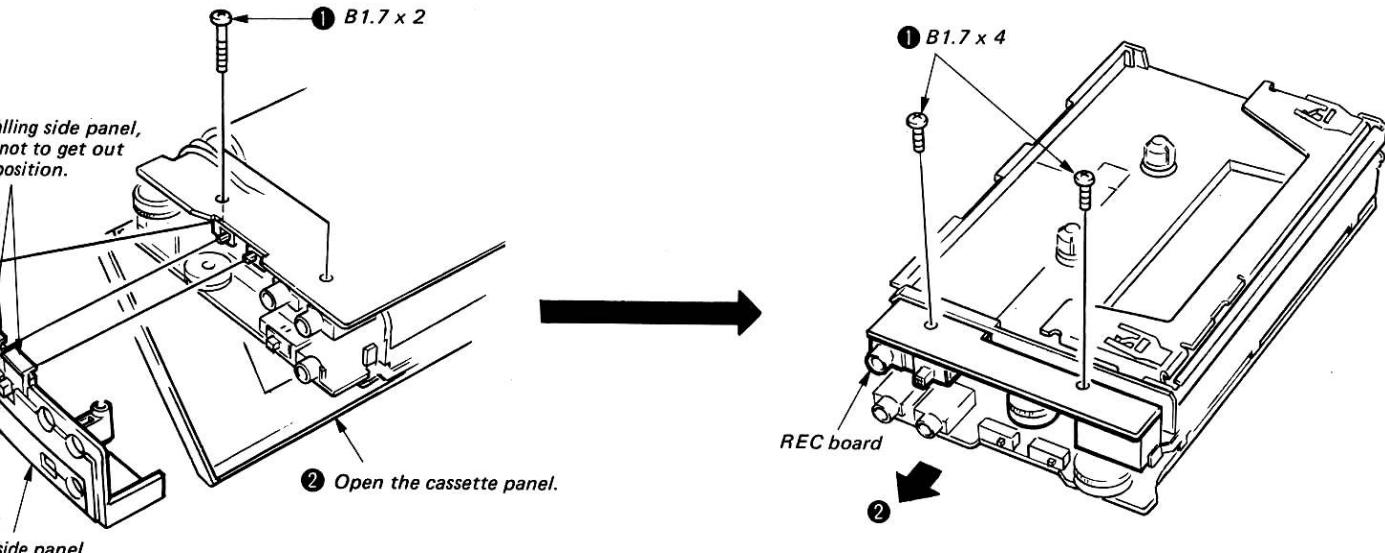
SIDE PANEL



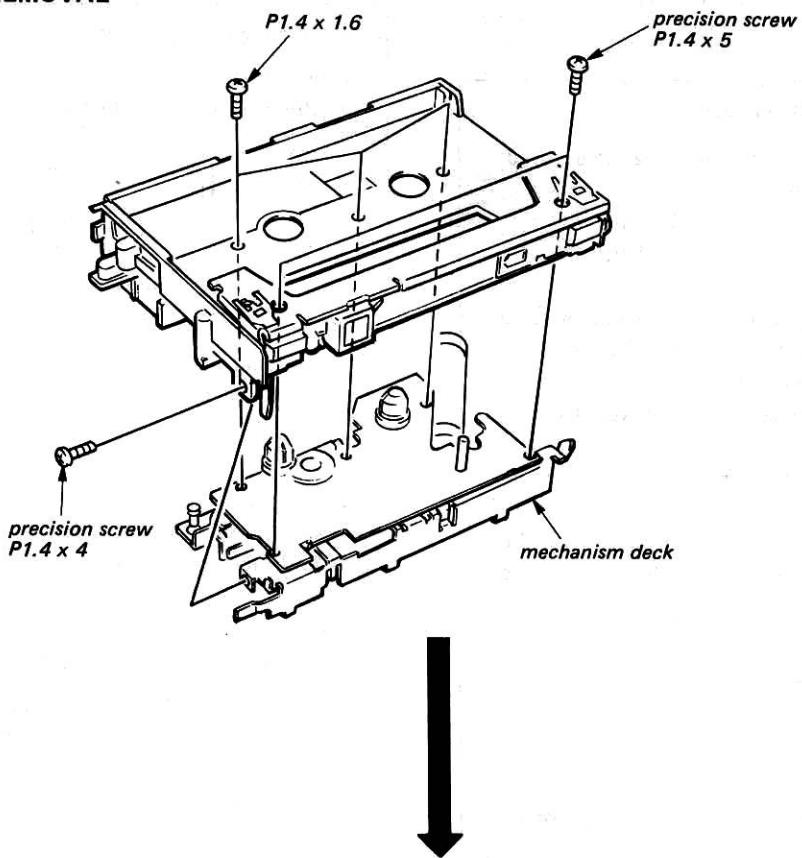
CASSETTE PANEL REMOVAL



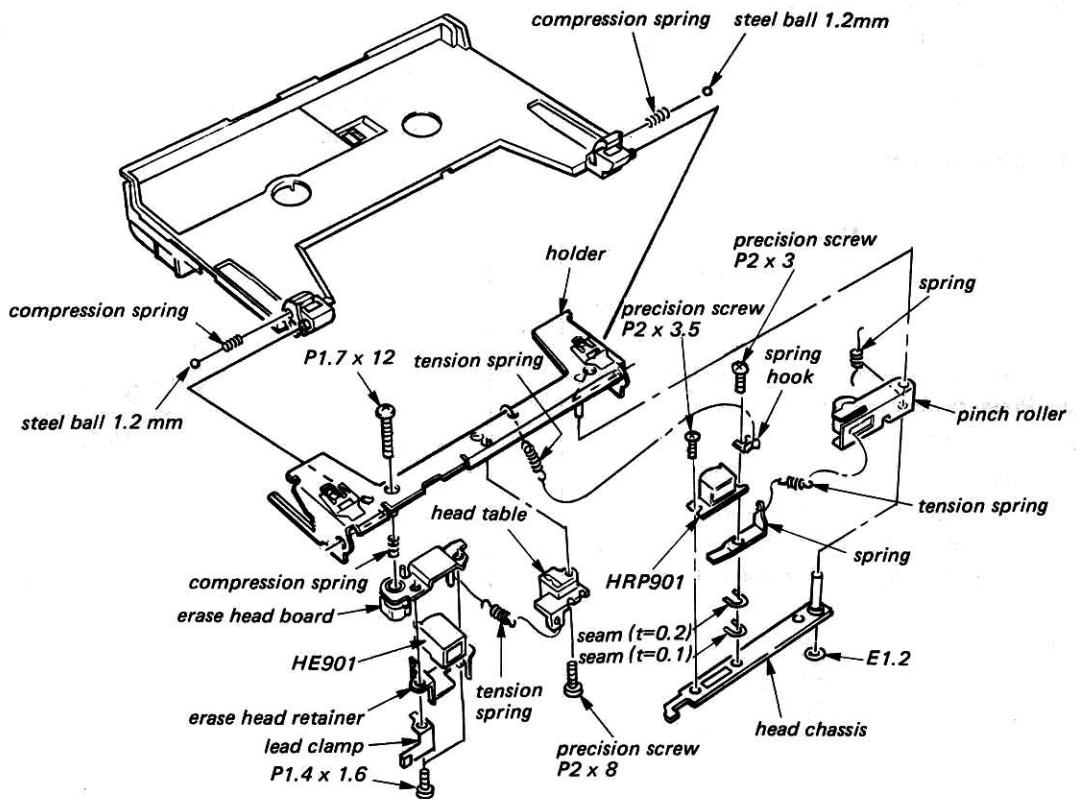
REC BOARD REMOVAL



MECHANISM DECK REMOVAL



REC/PB HEAD (HRP901), ERASE HEAD (HE901), PINCH ROLLER REMOVAL



SECTION 3 ADJUSTMENTS

3-1. MECHANICAL ADJUSTMENTS AND MEASUREMENT

PRECAUTION

1. Clean the following parts with a denatured alcohol-moistened swab:

record/play back head	pinch roller
erase head	rubber belts
capstan	
2. Demagnetize the record/playback head with a head demagnetizer. (Do not bring the head demagnetizer close to the erase head.)
3. Do not use a magnetized screwdriver for the adjustments.
4. After the adjustments, apply suitable locking compound to the parts adjusted.
5. The adjustments should be performed with the rated power supply voltage unless otherwise noted.

Perform with 2.5 V DC power

Torque Measurement

Torque	Meter Reading	Torque Meter
Forward	22 – 46 g·cm (0.30 – 0.63 oz-inch)	CQ-102C
Fast Forward and Rewind	More than 65 g·cm (More than 0.89 oz-inch)	CQ-201B
Back Tension	1 – 3 g·cm (0.014 – 0.041 oz-inch)	CQ-102C

Tape Tension Measurement

Meter	Meter Reading
CQ-403A	100 – 150 g (3.53 – 5.29 oz)

Pinch Roller Pressure Measurement

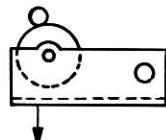
Procedure:

— playback mode —

1. Pull the spring scale in the direction of the arrow.
2. Slowly return the pinch roller and read the spring scale just when the pinch roller starts to rotate.

Specifications:

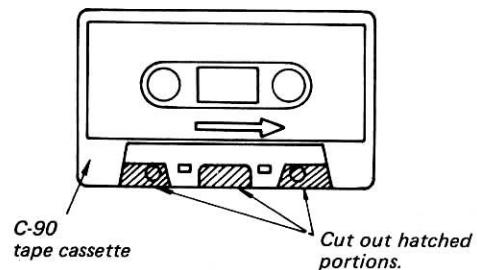
150 ± 20g



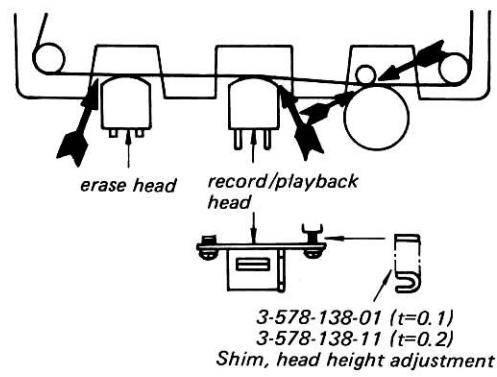
Head Height Adjustment

Procedure:

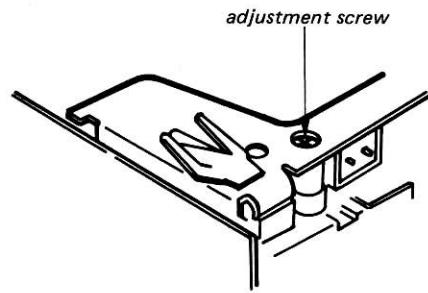
1. Prepare an adjustment cassette as shown below.



2. In record mode and viewing from the front, adjust the head heights to eliminate tape curl and tape twist at arrowed portions.



3. If necessary, adjust the height of the erase head by turning the adjustment screw.



4. Apply locking compound on adjustment screw.

3-2. ELECTRICAL ADJUSTMENTS

Note: The adjustment should be performed in the order given in this service manual. The adjustments should be performed for both L-CH and R-CH.

- Set the TAPE switches according to the tape as follows.

Tape	TAPE SELECT Switch
CS-121	NORMAL
CS-221	CrO ₂

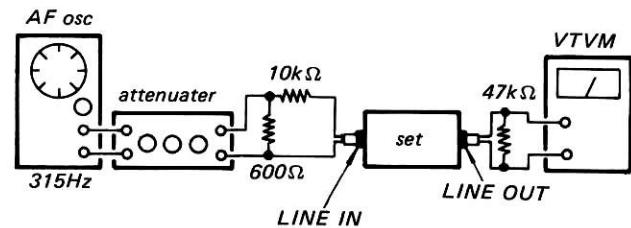
- Switches and controls should be set as follows unless otherwise specified.

DOLBY NR OFF
TAPE NORM

• Standard Record:

Deliver the standard input signal level to the input jack and set the REC LEVEL control to obtain the standard output signal level.

— Record Mode —



Standard Input Level

	LINE IN	MIC IN
source impedance	10kΩ	300Ω
input level	0.25V (-10dB)	0.775mV (-60dB)

Standard Output Level

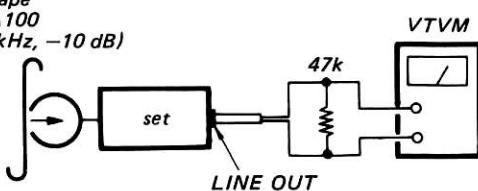
	LINE OUT
load impedance	47kΩ
output level	0.44V (-5dB)

Playback Head Azimuth Adjustment

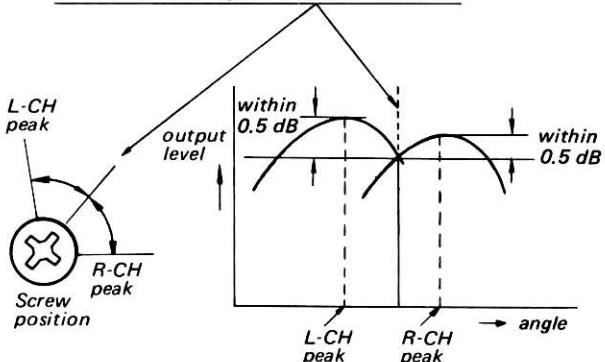
Procedure:

- Mode: playback

test tape
P-4-A100
(100kHz, -10 dB)

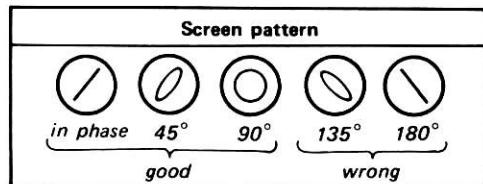
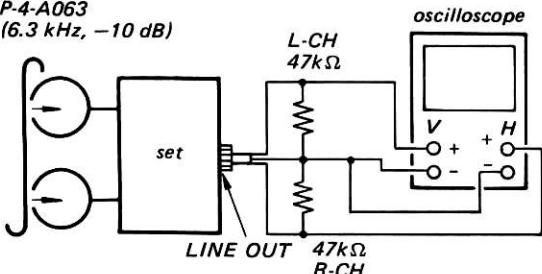


- Turn the adjustment screw for the maximum output levels. If these levels do not match, turn the adjustment screw where both of output levels match together within 0.5 dB.

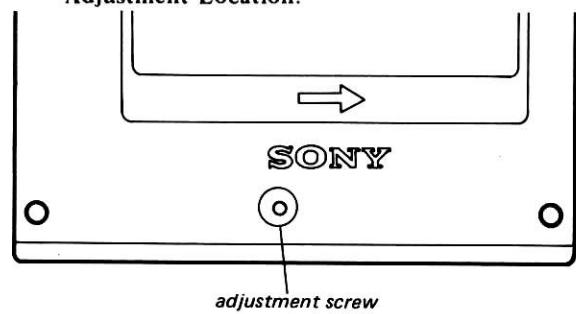


- Phase Check
Mode: playback

test tape
P-4-A063
(6.3 kHz, -10 dB)



Adjustment Location:



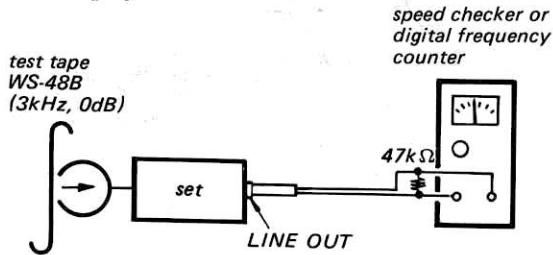
Tape Speed Adjustment

Setting:

VOLUME knob: center click

Procedure:

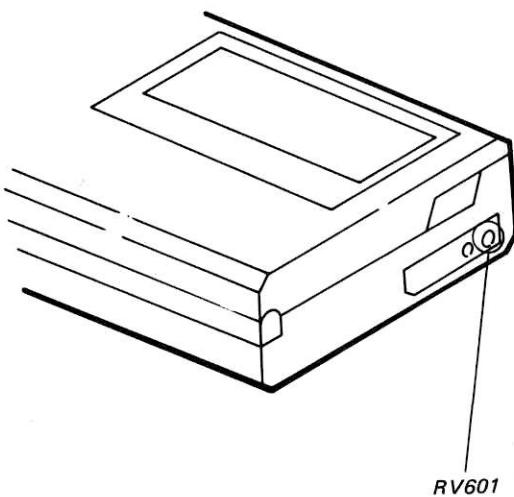
Mode: playback



Specifications:

Speed checker	Digital frequency counter
$\pm 2\%$	2,940 – 3,060 Hz

Adjustment Location:

**Playback Level Adjustment**

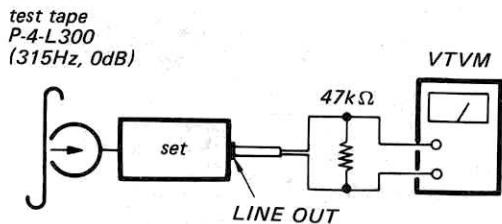
Setting:

TAPE select switch : NORM

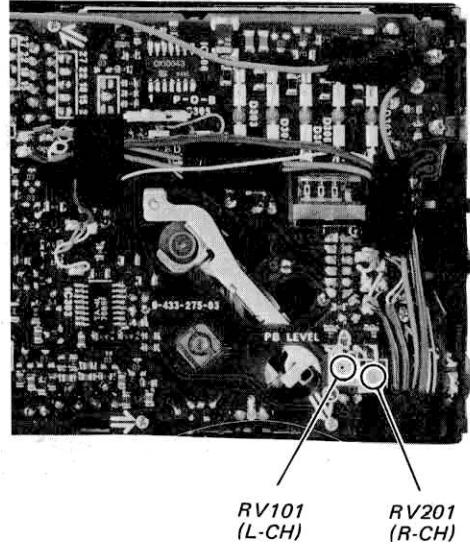
DOLBY NR switch : OFF

Procedure:

Mode: playback

Adjust RV101 (L-CH) and RV201 (R-CH) for
245 – 256 mV (-10 to -9.6 dB) reading on VTVM.

Adjustment Location: main board



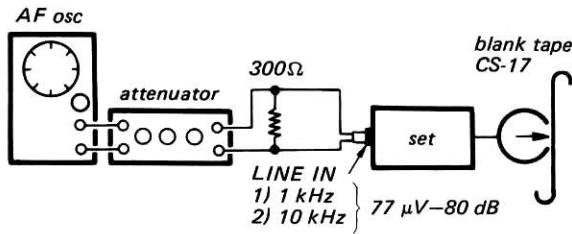
Record Bias Adjustment

Setting:

- LINE IN/MIC switch: MIC
- REC LEVEL: STANDARD RECORD
(See page 11.)

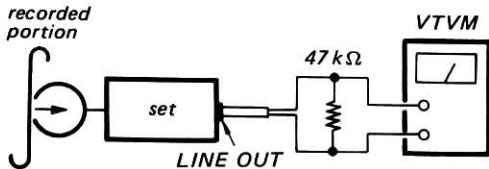
Procedure:

1. Mode: record



Record 315 Hz and 10 kHz signals.

2. Mode: playback



3. Play back 1 kHz, 10 kHz and adjust by changing the pattern to obtain the specified LINE OUT level. (When the specified value cannot be obtained by bridging only one pattern, then bridge another pattern.)

When the 10 kHz output is high
increase the capacitance

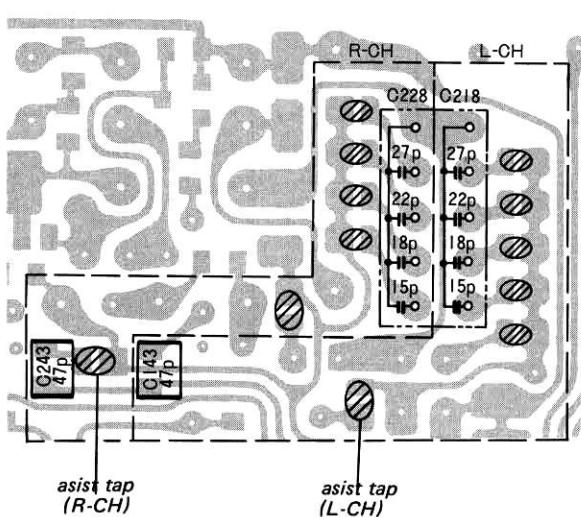
When the 10 kHz output is low
decrease the capacitance

Specification:

Within 10 kHz level difference ± 1.0 dB relative to 1 kHz.

Adjustment Location:

— main board — (Conductor Side)

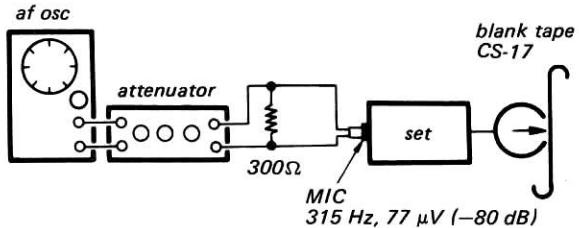
**Record Level Adjustment**

Setting:

- LINE IN/MIC switch: MIC
- REC LEVEL: STANDARD RECORD
(See page 11.)

Procedure:

1. Mode: record

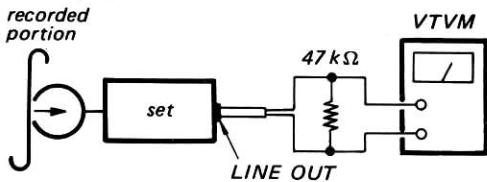


2. Set TAPE selector to NORMAL.

3. Record -80 dB ($0.77 \mu\text{V}$), 315 Hz signal in a blank tape (C3-17).

4. Play back the recorded tape in step 2.

5. Mode: playback

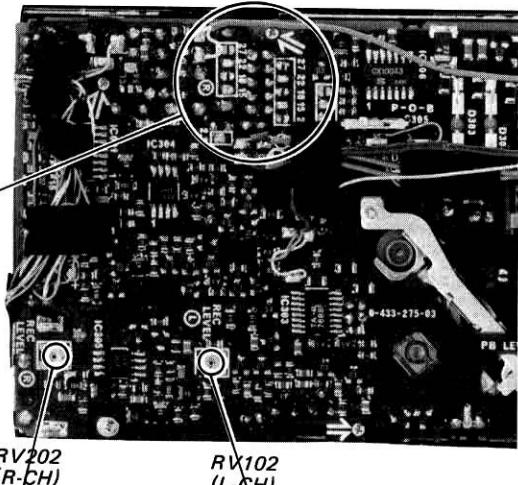


6. Repeat steps 2 and 3 and adjust RV102 (L-CH), RV202 (R-CH) so that the LINE OUT level is -10.3 dB.

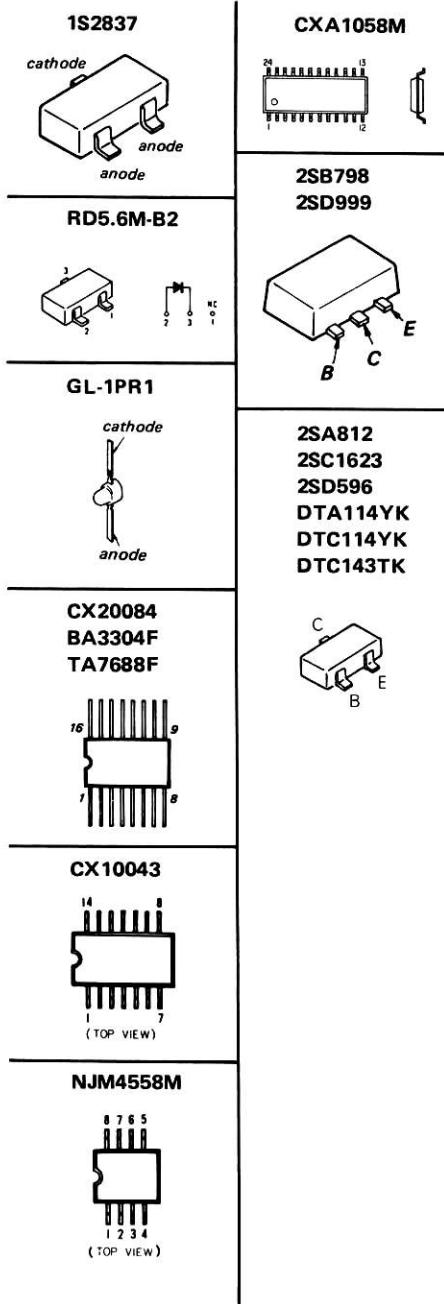
7. Set TAPE select switch to CrO₂.

8. Repeat steps 1 to 4 also for CS-25 and obtain the specified value.

Tape	Specification	TAPE SELECT
CS-10	-10.3 dB ± 0.5 dB	NORMAL/CrO ₂
CS-25	-10.3 dB ± 2 dB	NORMAL/CrO ₂

Adjustment Location:

- Semiconductor lead layouts



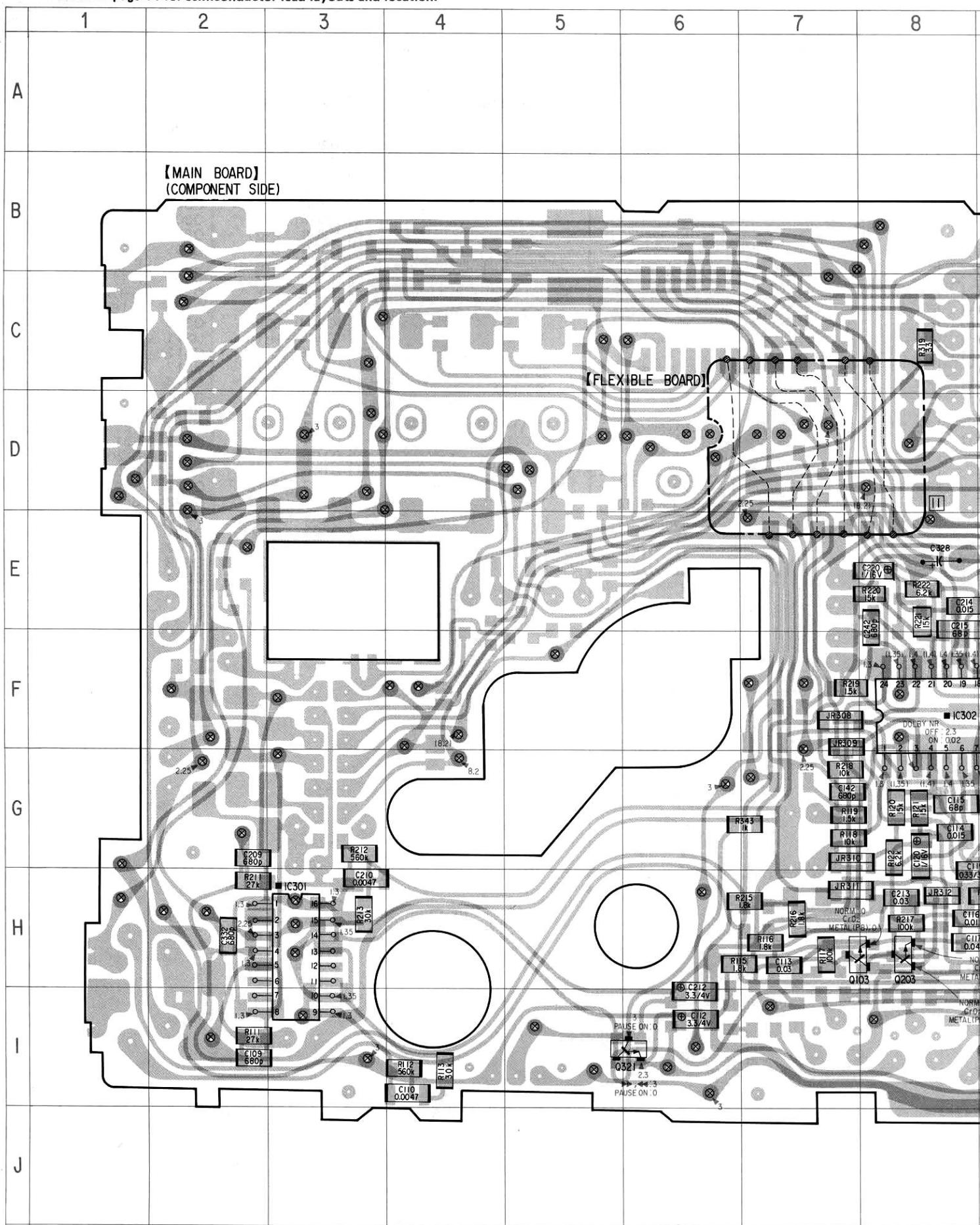
Ref No.	Location	Ref No.	Location
D301	F-18	Q205	H-16
D302	F-18	Q206	H-19
D303	D-22	Q207	H-18
D304	D-22	Q208	B-23
D305	D-23	Q301	E-19
D306	D-24	Q302	G-18
D307	D-24	Q303	G-18
D308	D-21	Q304	G-18
D309	D-21	Q305	F-17
		Q306	F-17
IC301	H-3	Q307	F-17
IC302	F-8	Q308	G-16
IC303	G-19	Q309	F-16
IC304	E-17	Q310	F-17
IC305	H-16	Q311	C-16
IC306	C-21	Q312	B-17
IC601	D-15	Q313	E-24
		Q314	F-22
Q101	D-28	Q315	F-16
Q102	I-27	Q316	C-19
Q103	H-8	Q317	I-21
Q104	E-18	Q318	I-21
Q105	H-16	Q319	D-20
Q106	H-20	Q320	G-17
Q107	H-18	Q321	I-6
Q108	B-23	Q322	G-17
Q201	D-30	Q323	F-22
Q202	J-27	Q601	E-14
Q203	H-8	Q602	C-15
Q204	E-18	Q603	C-15
		Q604	C-14

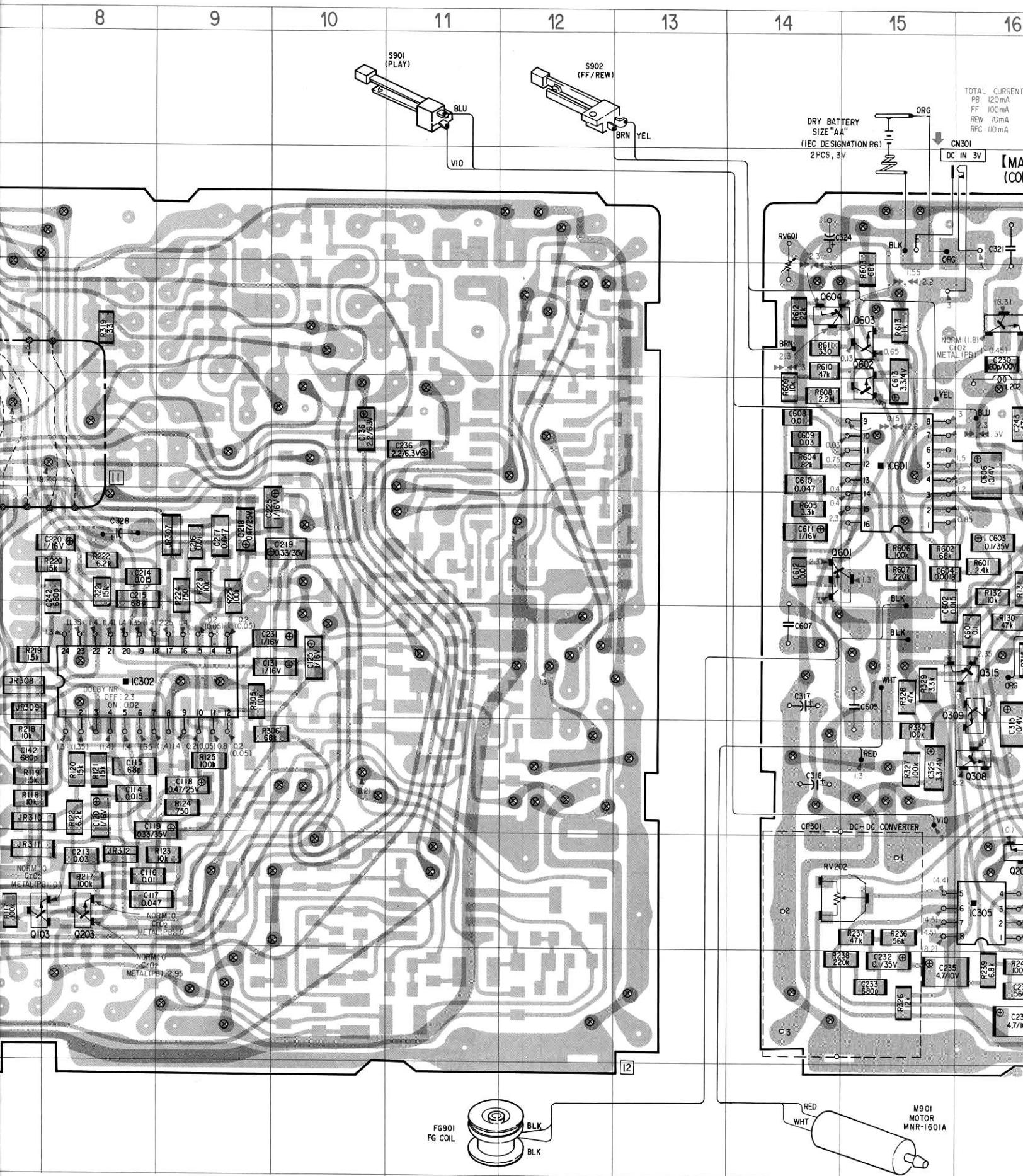
**SECTION 4
DIAGRAMS**

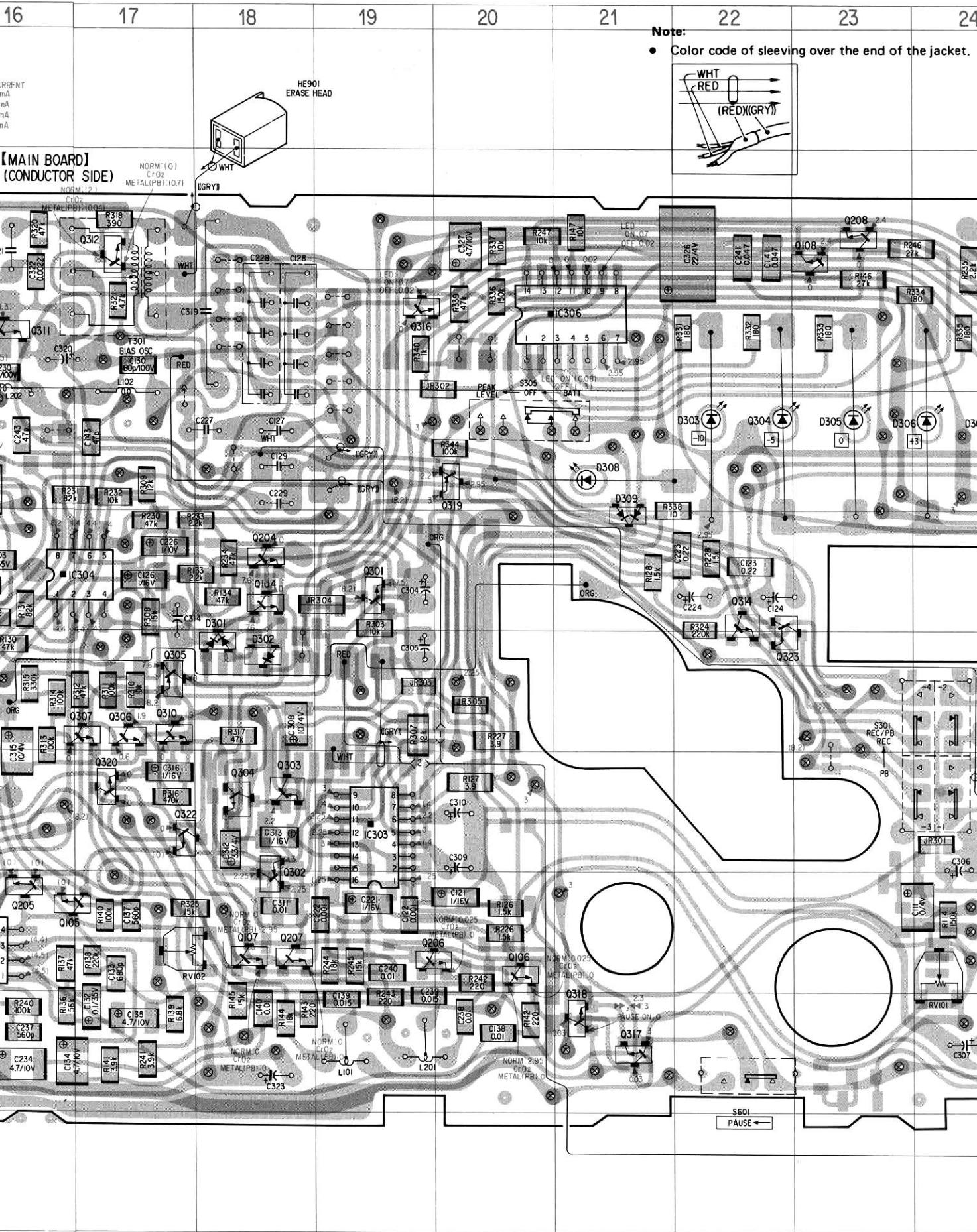
TC-D3/WM-D3 **TC-D3**

4-1. MOUNTING DIAGRAM

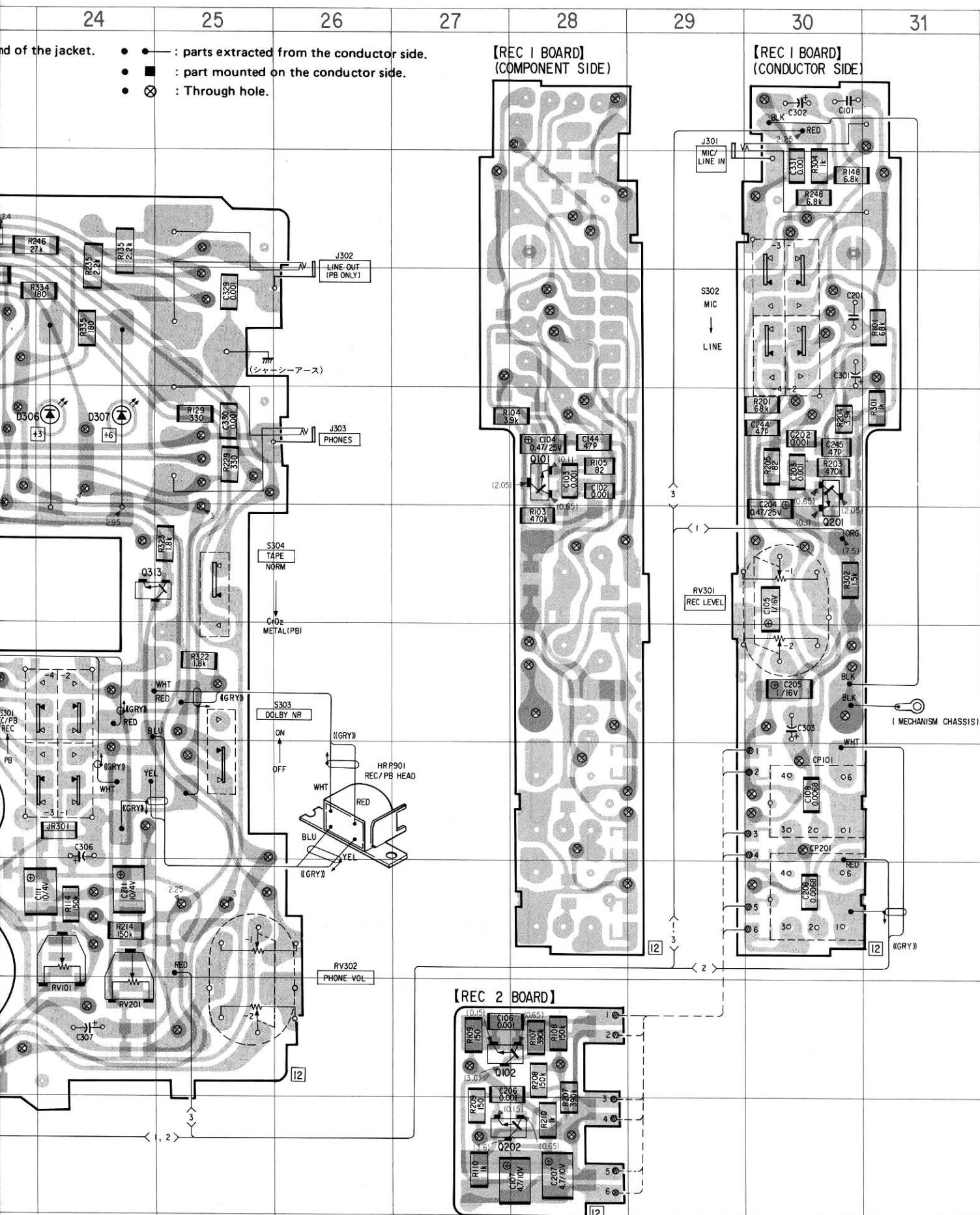
• Refer to page 14 for semiconductor lead layouts and location.



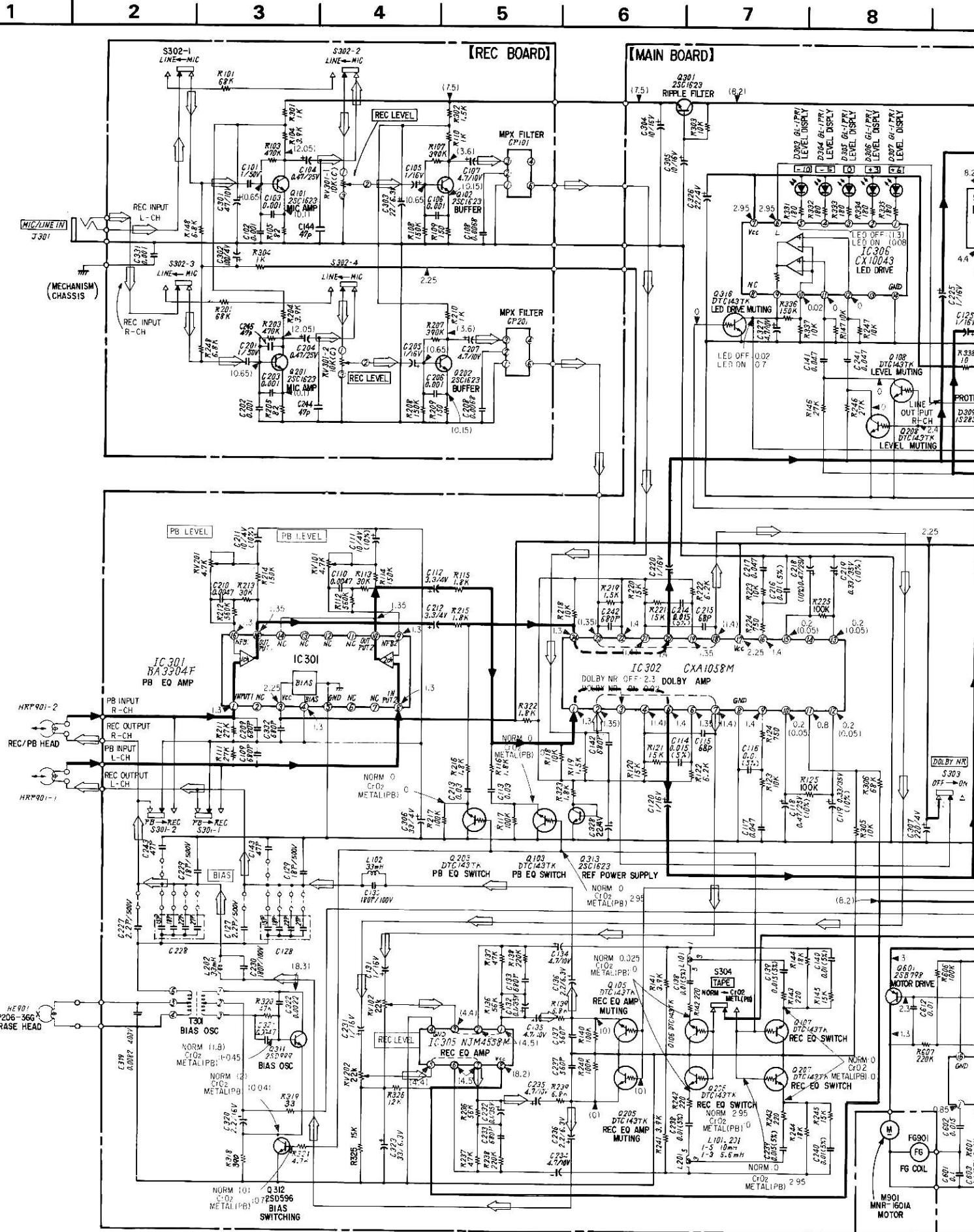




- [MAIN BOARD] (CONDUCTOR SIDE) : Component-side Pattern.
- [MAIN BOARD] (COMPONENT SIDE) : Conductor-side Pattern.



4-2. SCHEMATIC DIAGRAM



9

10

11

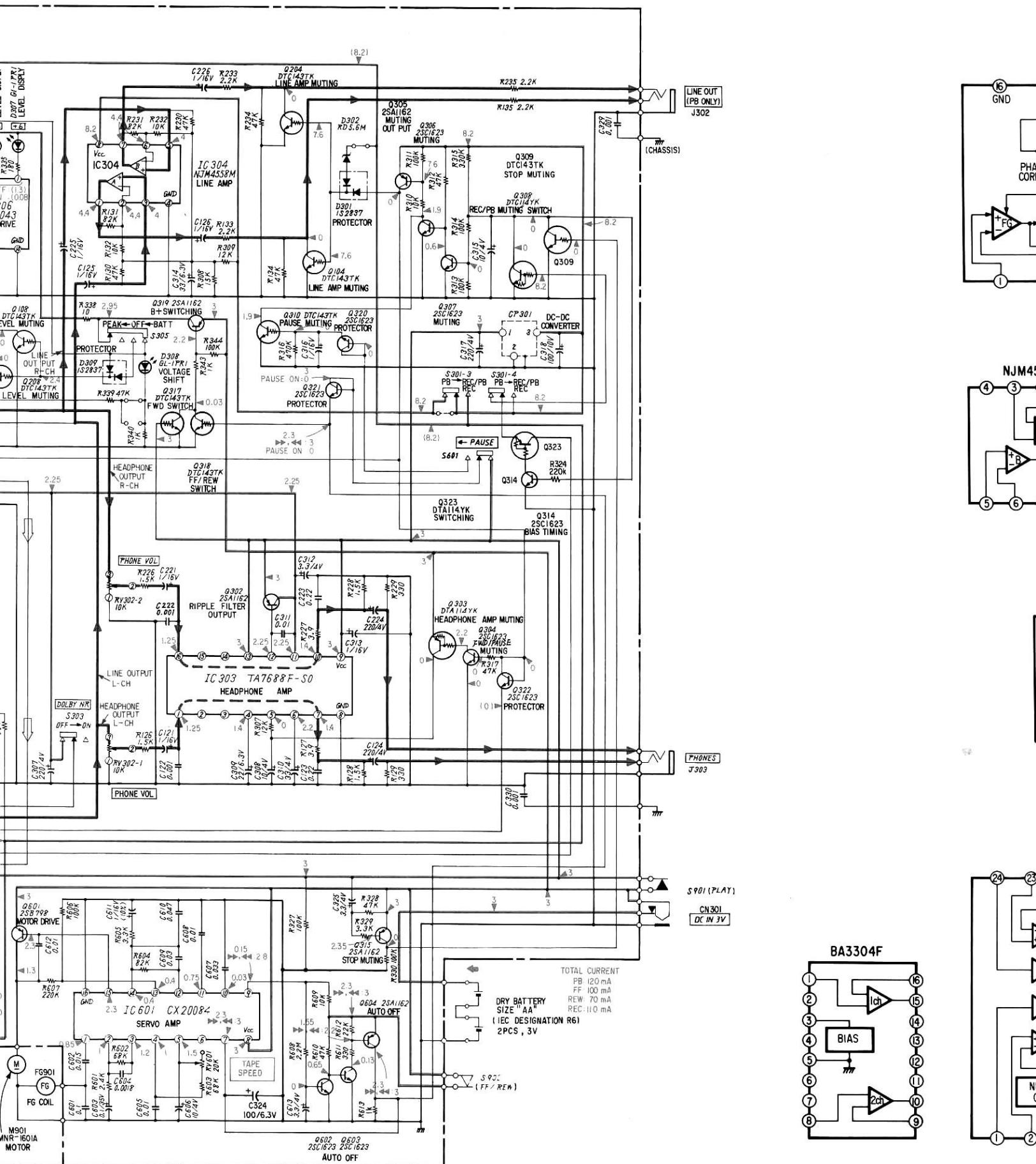
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22

23

A

B

C

D

E

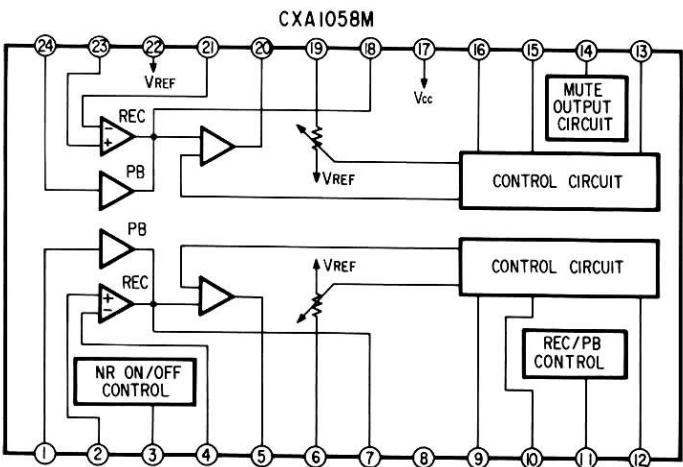
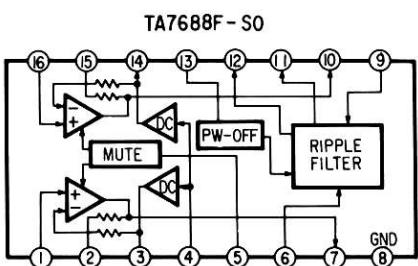
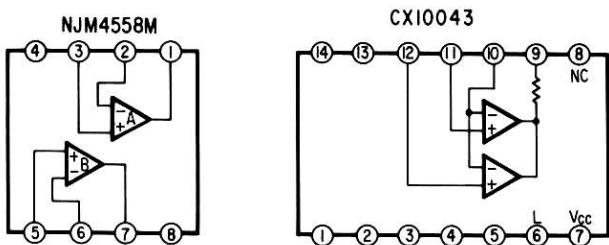
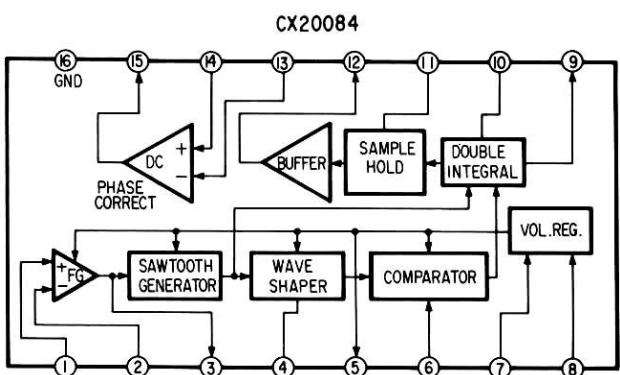
F

G

H

I

J

**Note:**

- All capacitors are in μF unless otherwise noted. pF : $\mu\mu\text{F}$
50 WV or less are not indicated except for electrolytics and tantalums.
- All resistors are in Ω and $1/4\text{W}$ or less unless otherwise specified.
- Switch

Ref. No.	Switch	Position
S301	REC/PB	PB
S302	LINE IN/MIC	MIC
S303	DOLBY NR	OFF
S304	TAPE	NORM
S305	PEAK/OFF/BATT	BATT
S601	PAUSE	START
S901	PLAY	PLAY
S902	FF/REW	OFF

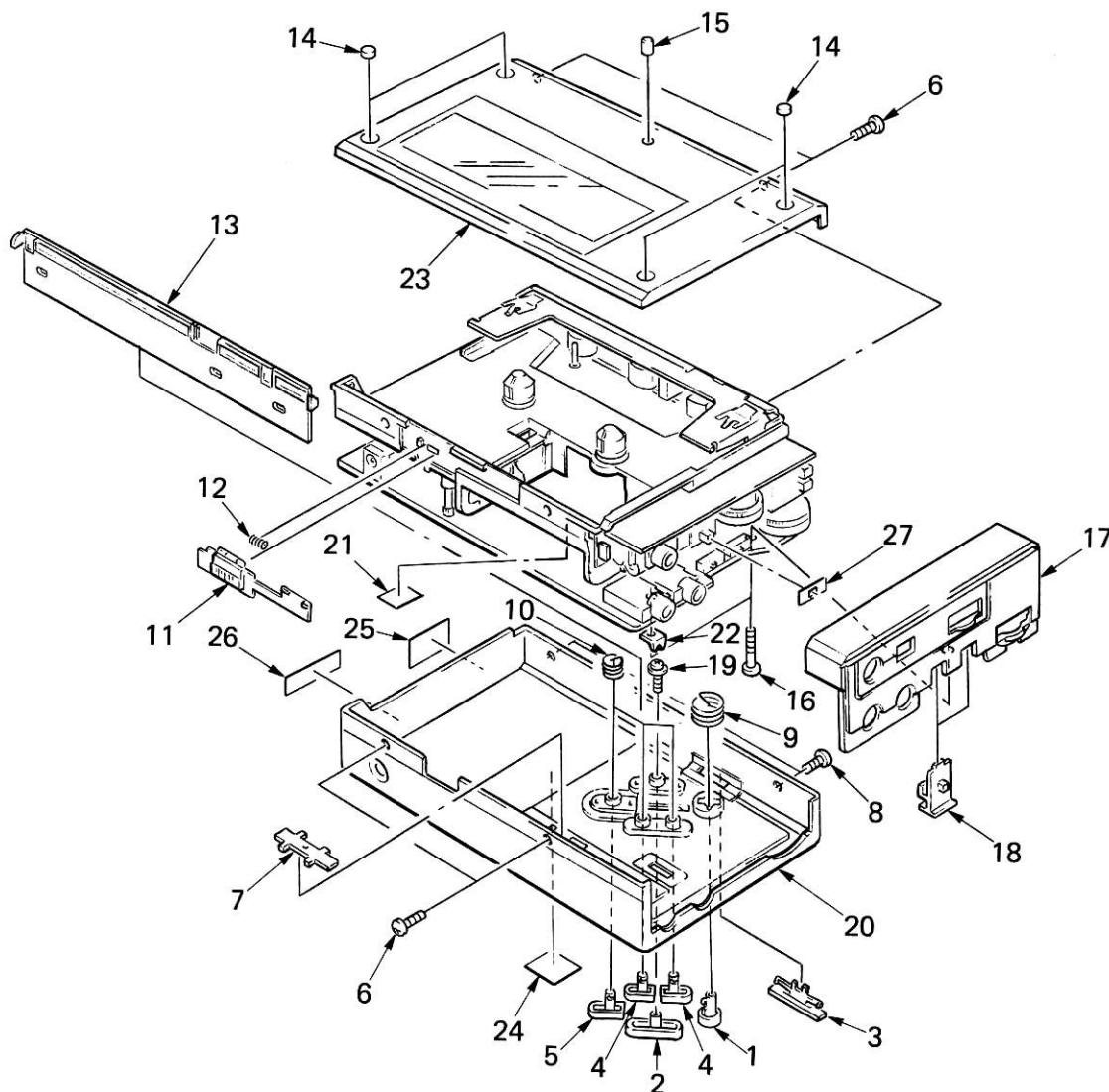
- : B+ bus.
- : adjustment for repair.
- Total current is measured with no cassette installed.
- Power voltage is 3 V and fed with regulated dc power supply from battery terminal.
- Voltages are dc with respect to ground in PLAY mode.
Voltage variations may be noted due to normal production tolerances.
- () : REC \blacktriangleleft : REW
 \blacktriangleright : FF
- : playback input signal path.
 \Rightarrow : record output signal path.

SECTION 5 EXPLODED VIEWS AND PARTS LIST

NOTE:

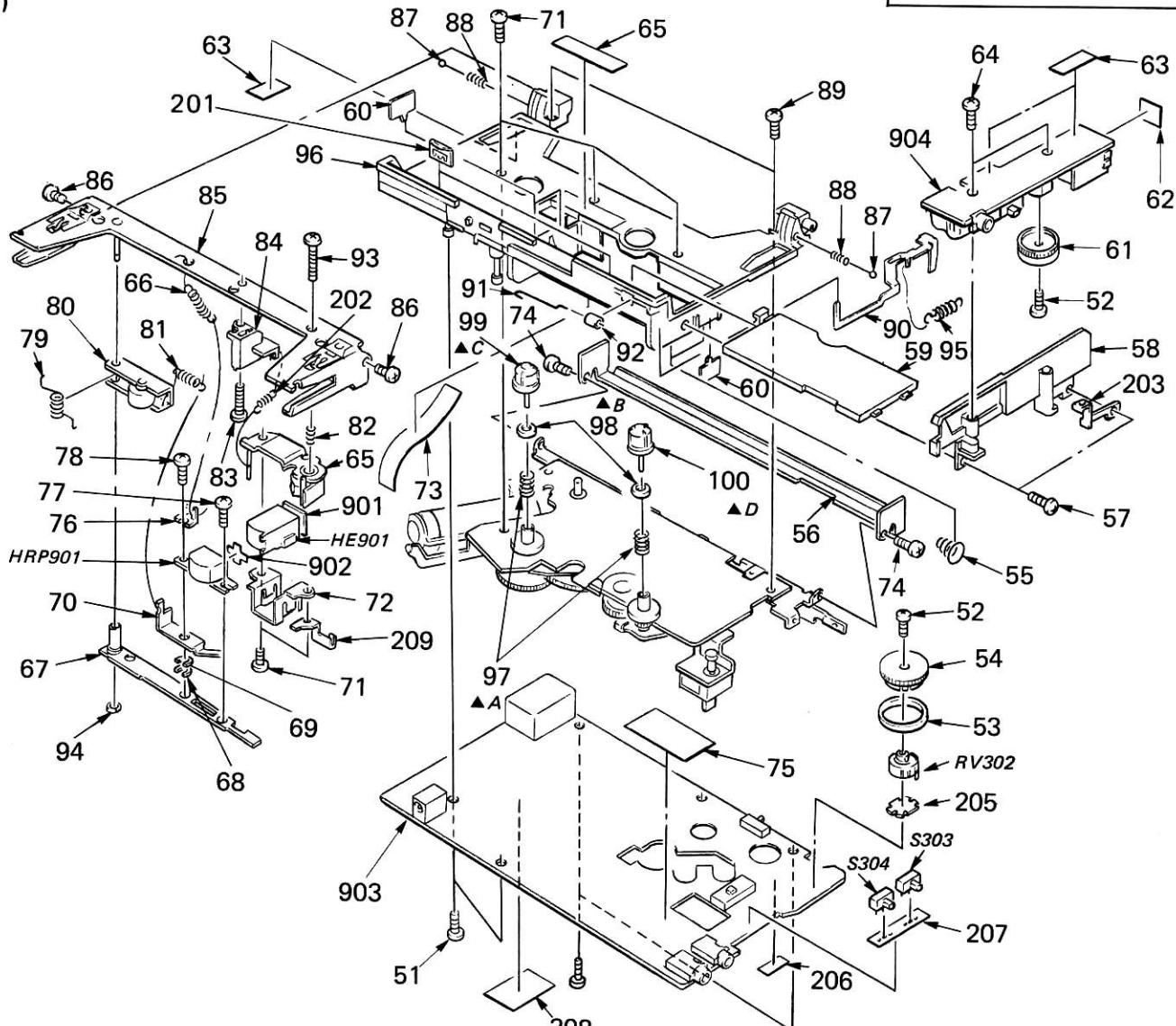
- The mechanical parts with no reference number in the exploded views are not supplied.
- Items marked " * " are not stocked since they are seldom required for routine service. Some delay should be anticipated when ordering these items.
- The construction parts of an assembled part are indicated with a callout number in the remark column.

(1)



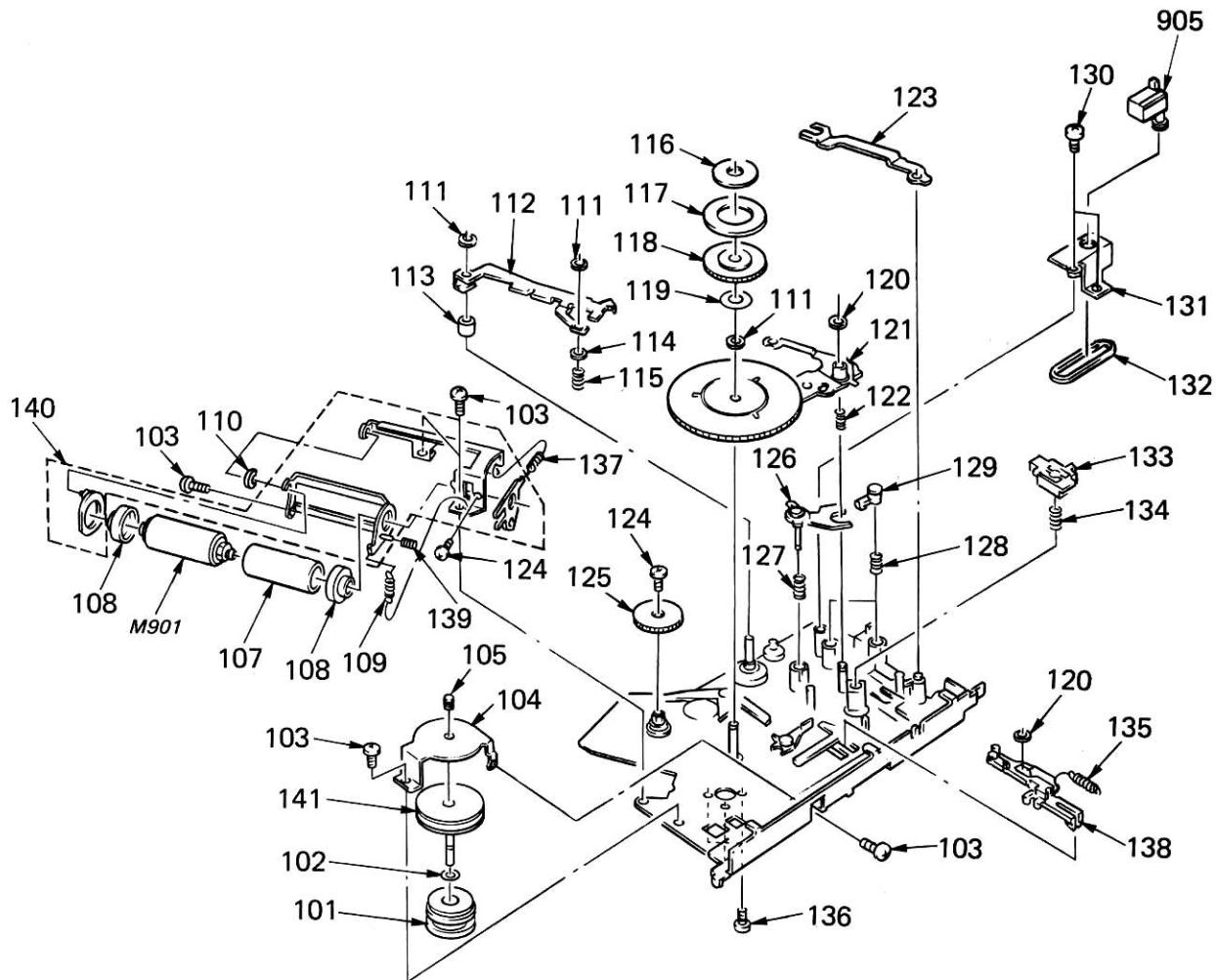
No.	Part No.	Description	Remarks	No.	Part No.	Description	Remarks
1	3-331-618-01	BUTTON, REC		16	3-318-203-41	SCREW (B1.7X12), TAPPING	
2	3-331-617-01	BUTTON, STOP		17	3-331-623-01	PANEL, SIDE	
3	3-331-619-01	KNOB, PAUSE		18	3-331-612-01	KNOB, SELECT	
4	A-3051-039-A	BUTTON BLOCK ASSY, FR		19	3-318-201-01	SCREW (B) (1.4X3), TAPPING	
5	A-3051-040-A	BUTTON BLOCK ASSY, PLAY		20	X-3331-614-1	(US, Canadian, AEP, ET)...PANEL ASSY, CONTROL	
6	3-703-816-42	SCREW (M1.4X2.5), SPECIAL HEAD			X-3331-617-1	(FRANCE, UK)PANEL ASSY, CONTROL	
7	3-331-621-01	KNOB, METER SELECTION		21	3-831-441-XX	SPACER	
8	3-703-816-12	SCREW (M1.4X4.0), SPECIAL HEAD		22	*3-331-679-01	PLATE (B), GROUND	
9	3-331-608-01	SPRING, COMPRESSION		23	X-3331-615-1	PANEL ASSY, CASSETTE	
10	3-331-609-01	SPRING, COMPRESSION		24	3-703-710-01	STICKER, SONY SYMBOL (12)	
11	3-331-626-01	KNOB, OPEN		25	3-318-522-11	LABEL, DOLBY	
12	3-310-947-00	SPRING, COMPRESSION		26	3-331-660-01	(US, Canadian, AEP, ET)...LABEL, MODEL NUMBER	
13	3-331-613-01	ORNAMENT, FRONT			3-331-693-01	(FRANCE, UK).....LABEL, MODEL NUMBER	
14	3-331-603-01	FOOT		27	9-911-863-XX	PLATE, BLIND	
15	3-578-232-21	ORNAMENT, ADJUSTMENT HOLE					

(2)



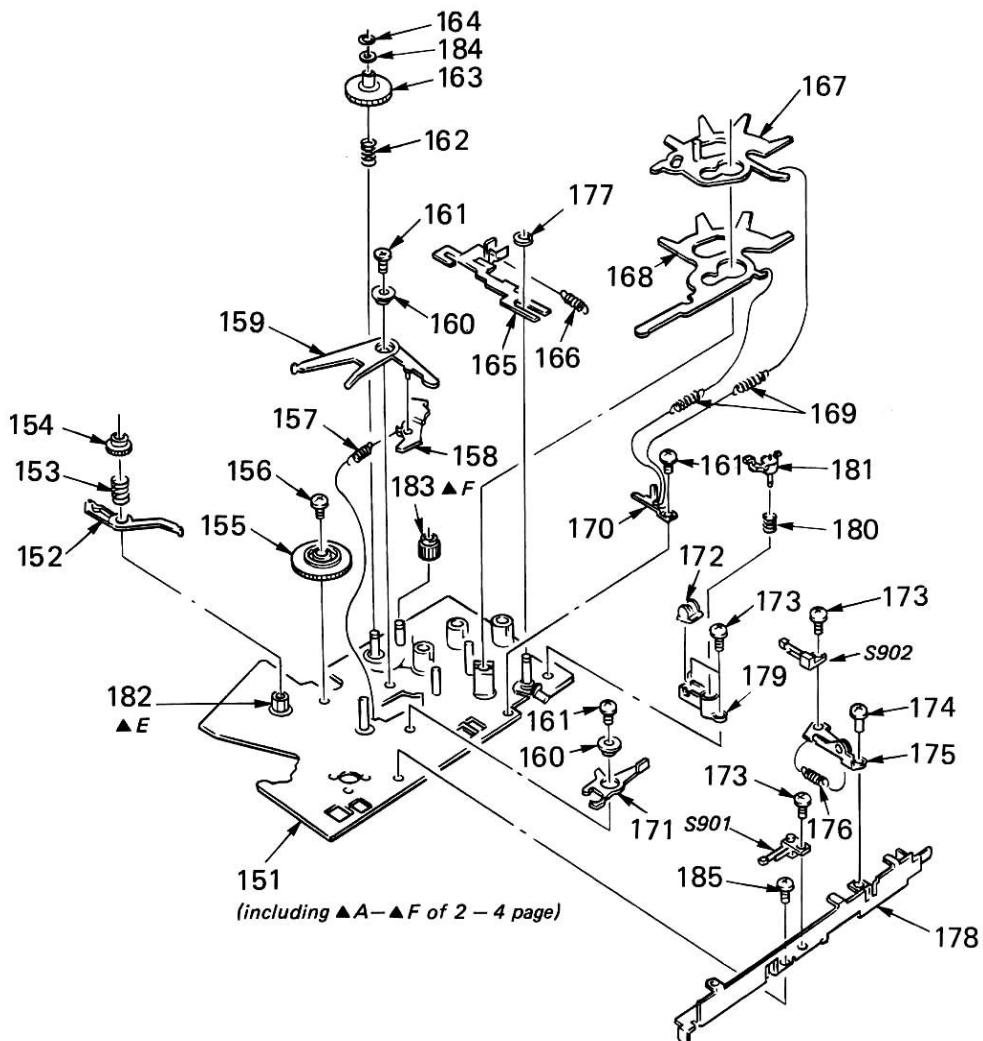
No.	Part No.	Description	Remarks	No.	Part No.	Description	Remarks
51	7-627-850-57	SCREW, PRECISION +P 1.4X3.5		85	*X-3331-611-1	HOLDER ASSY	
52	7-627-551-77	SCREW, PRECISION +P 1.4X4 TYPE1		86	7-627-551-28	SCREW, PRECISION +P 1.4X2.5	
53	3-331-602-01	ORNAMENT, KNOB, VOL		87	7-671-112-01	STEEL, BALL	
54	3-331-611-01	KNOB, VOL		88	3-578-127-00	SPRING, COMPRESSION	
55	3-578-236-00	SPRING		89	7-627-851-27	SCREW, PRECISION +P 1.4X5	
56	3-331-614-01	RETAINER, CASSETTE PANEL		90	3-305-430-00	LEVER, ERASING PROTECTION	
57	7-627-850-68	SCREW, PRECISION +P 1.4X4		91	3-305-415-00	SPRING	
58	*3-331-624-01	CHASSIS (B)		92	3-305-403-00	CLAW, ERASING PROTECTION	
59	3-578-115-00	LID, BATTERY CASE		93	3-331-659-01	SCREW (M1.7X12), O (P1)	
60	3-578-109-00	CONTACT		94	3-578-254-00	RING, RETAINING, E1.2	
61	X-3331-601-1	KNOB ASSY (REC), VOLUME		95	3-305-523-00	SPRING, TENSION	
62	*3-572-862-00	SPACER		96	X-3331-613-1	CHASSIS ASSY	
63	3-831-441-11	CUSHION (B)		97	3-578-123-00	SPRING, COMPRESSION	
64	3-318-203-61	SCREW (B1.7X4), TAPPING		98	3-310-958-00	WASHER	
65	*X-3331-609-1	CHASSIS ASSY, ERASE HEAD		99	X-3578-115-0	CLAW ASSY, REEL	
66	3-545-588-00	SPRING, TENSION		100	X-3578-126-0	CLAW ASSY, REEL	
67	X-3331-603-1	CHASSIS ASSY, HEAD		201	3-578-141-00	SPRING	
68	3-578-138-11	SEAM (t=0.1)		202	3-331-658-01	SPRING, TENSION	
69	3-578-138-01	SEAM (t=0.2)		203	*3-331-680-01	PLATE (C), GROUND	
70	3-578-181-00	SPRING		204	3-578-101-00	PLATE, ORNAMENTAL	
71	7-627-850-48	+P 1.4X1.6		205	3-331-677-01	SPACER, VOL	
72	*3-331-647-01	RETAINER, ERASE HEAD		206	3-327-119-01	SHEET (A), INSULATING	
73	9-911-816-01	CLOTH, DRAWER, BATTERY		207	*3-331-675-01	SPACER	
74	3-331-665-01	SCREW (M1.4), STEP		208	3-327-119-01	SHEET (B), INSULATING	
75	3-331-664-01	PLATE, BLIND		209	*3-331-654-01	CLAMP, LEAD	
76	3-310-971-01	HOOK, SPRING		901	1-617-799-11	PC BOARD, ERASE HEAD	
77	7-627-554-17	SCREW, PRECISION +P 2X3.5		902	1-617-800-11	PC BOARD, RECORD/PLAYBACK HEAD	
78	7-627-553-37	SCREW, PRECISION +P 2X3		903	A-3060-030-A	MOUNTED PCB, MAIN	
79	3-578-146-00	SPRING		904	A-3089-151-A	PC BOARD ASSY, REC	
80	X-3578-137-0	PINCH ROLLER ASSY		HE901	8-825-724-70	ERASE HEAD EP201-36G	
81	3-578-220-00	SPRING, TENSION		HRP901	1-543-296-11	HEAD	
82	3-331-631-01	SPRING, COMPRESSION		RV302	1-230-165-00	RES, VAR, CARBON 10K/10K	
83	7-627-553-98	SCREW, PRECISION +P 2X8		S303	1-553-510-00	SWITCH, SLIDE	
84	3-331-649-01	TABLE, HEAD		S304	1-553-510-00	SWITCH, SLIDE	

(3)



No.	Part No.	Description	Remarks	No.	Part No.	Description	Remarks
101	X-3310-907-0	STATOR ASSY		123	*3-305-425-00	ARM (B), REC	
102	3-701-438-01	WASHER		124	7-627-851-17	SCREW, PRECISION +P 1.4X4.5	
103	7-627-850-79	SCREW, PRECISION +P1.4X1.8 TYPE3		125	3-310-914-00	GEAR, FWD	
104	3-310-930-00	PLATE, THRUST		126	X-3331-604-1	LEVER ASSY, FWD	
105	3-547-625-00	SCREW, THRUST ADJUST		127	3-578-249-00	SPRING, COMPRESSION(FWD BUTTON)	
107	3-310-938-00	PLATE, SHIELD		128	3-578-278-00	SPRING, COMPRESSION	
108	3-310-939-00	RUBBER, VIBRATION PROOF		129	X-3331-605-1	LEVER ASSY, FR	
109	3-310-948-00	SPRING, TENSION		130	7-627-850-18	SCREW, PRECISION +P 1.4X2.5	
110	7-624-102-04	STOP RING 1.5, TYPE -E		131	*3-331-638-01	BRACKET, COUNTER	
111	3-578-224-00	WASHER		132	3-331-640-01	BELT	
112	3-305-442-11	ARM (A), REC		133	X-3331-606-1	LEVER ASSY, STOP	
113	3-305-497-00	COLLAR, REC ARM		134	3-578-121-00	SPRING, COMPRESSION	
114	3-701-436-11	WASHER, 1.6		135	3-310-959-00	SPRING, TENSION	
115	3-305-423-00	SPRING, COMPRESSION		136	7-627-451-87	SCREW, PRECISION +K 1.4X2.2	
116	3-310-916-00	PLATE (B), HYSTERESIS		137	3-310-921-00	SPRING, COMPRESSION	
117	3-310-920-00	PLATE (C), HYSTERESIS		138	X-3305-419-0	LEVER ASSY, FWD	
118	3-310-915-11	GEAR (B), DRIVING		139	3-310-993-01	SPRING, COMPRESSION	
119	3-578-276-11	WASHER		140	X-3310-932-1	PLATE ASSY, SIDE	
120	3-578-224-11	WASHER		905	1-548-566-00	COUNTER	
121	X-3578-142-0	LEVER (A) ASSY, DRIVING		M901	X-3331-616-1	MOTOR	
122	3-578-199-00	SPRING, COMPRESSION					

(4)



No.	Part No.	Description	Remarks	No.	Part No.	Description	Remarks
151	X-3331-612-1	CHASSIS ASSY, SUB		170	*3-331-629-01	HOOK, SPRING	
152	3-578-154-00	LEVER, DETECTION		171	3-578-183-00	LEVER, RETURN, S	
153	3-578-124-00	SPRING, COMPRESSION		172	3-305-402-00	LEVER (B), REC	
154	3-578-244-01	GEAR, FF		173	7-627-850-18	SCREW, PRECISION +P 1.4X2.5	
155	3-578-178-00	GEAR, SHUT-OFF		174	7-627-850-48	+P 1.4X1.6	
156	3-578-214-00	SHAFT, GEAR, SHUT-OFF		175	X-3331-602-1	LEVER ASSY, FWD SW	
157	3-578-126-00	SPRING, TENSION		176	3-570-589-00	SPRING, TENSION	
158	3-305-509-00	LEVER (A), SHUT-OFF		177	7-624-102-04	STOP RING 1.5, TYPE -E	
159	3-578-157-00	LEVER (B), SHUT-OFF		178	*X-3331-610-1	PLATE ASSY, SIDE	
160	*3-578-149-00	SHAFT, LEVER (A), SHUT-OFF		179	3-305-444-00	GUIDE, REC BUTTON	
161	3-578-267-00	SCREW (+P1.4X1.6), PRECISION		180	3-305-432-00	SPRING, COMPRESSION	
162	3-578-221-00	SPRING, COMPRESSION		181	X-3305-409-0	GUIDE ASSY, REC BUTTON	
163	3-578-162-00	GEAR, REW		182	3-578-151-00	SHAFT, GEAR, FWD	
164	7-624-101-01	RING, RETAINING E-1.2		183	3-331-641-01	GEAR, S	
165	X-3331-608-1	LEVER (A) ASSY, REC		184	3-701-436-01	WASHER, 1.6	
166	3-669-411-01	SPRING, TENSION		185	3-703-816-02	SCREW (M1.4X2.0), SPECIAL HEAD	
167	X-3578-114-0	PLATE ASSY, LOCK		S901	1-553-682-00	SWITCH, LEAF	
168	3-310-935-00	LEVER, SWITCH		S902	1-553-226-00	SWITCH, LEAF	
169	3-578-277-00	SPRING, TENSION					

SECTION 6

ELECTRICAL PARTS LIST

NOTE:

- Items marked " * " are not stocked since they are seldom required for routine service. Some delay should be anticipated when ordering these items.
- If there are two or more same circuits in a set such as a stereophonic machine, only typical circuit parts may be indicated and capacitors and resistors in other same circuits may be omitted.

CAPACITORS:
MF: μ F, PF: μ PF.

RESISTORS

- All resistors are in ohms.
- F : nonflammable

COILS

- MMH : mH, UH : μ H

SEMICONDUCTORS

In each case, U : μ , for example:
 UA...: μ A..., UPA...: μ PA..., UPC...: μ PC,
 UPD...: μ PD...

ELECTRICAL PARTS

Ref.No.	Part No.	Description			
901	1-617-799-11	PC BOARD, ERASE HEAD			
902	1-617-800-11	PC BOARD, RECORD/PLAYBACK HEAD			
903	A-3060-030-A	MOUNTED PCB, MAIN			
904	A-3089-151-A	PC BOARD ASSY, REC			
905	1-548-566-00	COUNTER			
C101	1-124-499-11	ELECT 1MF	20%	50V	
C102	1-163-141-00	CERAMIC CHIP 0.001MF	10%	50V	
C103	1-163-141-00	CERAMIC CHIP 0.001MF	10%	50V	
C104	1-135-083-00	TANTAL. CHIP 0.47MF	20%	25V	
C105	1-135-091-00	TANTAL. CHIP 1MF	20%	16V	
C106	1-163-141-00	CERAMIC CHIP 0.001MF	10%	50V	
C107	1-135-096-21	TANTAL. CHIP 4.7MF	20%	10V	
C108	1-163-019-00	CERAMIC CHIP 0.0068MF	10%	50V	
C109	1-163-137-00	CERAMIC CHIP 680PF	10%	50V	
C110	1-163-055-00	CERAMIC CHIP 0.0047MF	10%	50V	
C111	1-135-104-00	TANTAL. CHIP 10MF	10%	4V	
C112	1-135-103-00	TANTAL. CHIP 3.3MF	20%	4V	
C113	1-163-810-00	CERAMIC CHIP 0.03MF	10%	25V	
C114	1-163-023-00	CERAMIC CHIP 0.015MF	5%	50V	
C115	1-163-177-00	CERAMIC CHIP 68PF	5%	50V	
C116	1-163-021-00	CERAMIC CHIP 0.01MF	5%	50V	
C117	1-163-075-00	CERAMIC CHIP 0.047MF	10%	25V	
C118	1-135-083-00	TANTAL. CHIP 0.47MF	10%	25V	
C119	1-135-073-00	TANTAL. CHIP 0.33MF	10%	35V	
C120	1-135-091-00	TANTAL. CHIP 1MF	20%	16V	
C121	1-135-091-00	TANTAL. CHIP 1MF	20%	16V	
C122	1-163-141-00	CERAMIC CHIP 0.001MF	10%	50V	
C123	1-163-081-00	CERAMIC CHIP 0.22MF		25V	
C124	1-123-827-00	ELECT 220MF	20%	4V	
C125	1-135-091-00	TANTAL. CHIP 1MF	20%	16V	
C126	1-135-091-00	TANTAL. CHIP 1MF	20%	16V	
C127	1-107-042-00	MICA 2.2PF	0.5PF	500V	
C128	1-107-323-00	MICA 15P/18P/22P/27P			
C129	1-107-208-00	MICA 18PF	5%	500V	
C130	1-163-988-11	CERAMIC CHIP 180PF	5%	100V	
C131	1-135-091-00	TANTAL. CHIP 1MF	20%	16V	
C132	1-135-070-00	TANTAL. CHIP 0.1MF	20%	35V	
C133	1-163-137-00	CERAMIC CHIP 680PF	10%	50V	
C134	1-135-096-21	TANTAL. CHIP 4.7MF	20%	10V	
C135	1-135-096-21	TANTAL. CHIP 4.7MF	20%	10V	
C136	1-135-099-00	TANTAL. CHIP 2.2MF	20%	6.3V	
C137	1-163-129-00	CERAMIC CHIP 560PF	10%	50V	
C138	1-163-021-00	CERAMIC CHIP 0.01MF	5%	50V	
C139	1-163-023-00	CERAMIC CHIP 0.015MF	5%	50V	
C140	1-163-021-00	CERAMIC CHIP 0.01MF	5%	50V	

ELECTRICAL PARTS

Ref.No.	Part No.	Description			
C141	1-163-075-00	CERAMIC CHIP 0.047MF	10%	25V	
C142	1-163-137-00	CERAMIC CHIP 680PF	10%	50V	
C143	1-163-109-00	CERAMIC CHIP 47PF	5%	50V	
C144	1-163-109-00	CERAMIC CHIP 47PF	5%	50V	
C201	1-124-499-11	ELECT 1MF	20%	50V	
C202	1-163-141-00	CERAMIC CHIP 0.001MF	10%	50V	
C203	1-163-141-00	CERAMIC CHIP 0.001MF	10%	50V	
C204	1-135-083-00	TANTAL. CHIP 0.47MF	20%	25V	
C205	1-135-091-00	TANTAL. CHIP 1MF	20%	16V	
C206	1-163-141-00	CERAMIC CHIP 0.001MF	10%	50V	
C207	1-135-096-21	TANTAL. CHIP 4.7MF	20%	10V	
C208	1-163-019-00	CERAMIC CHIP 0.0068MF	10%	50V	
C209	1-163-137-00	CERAMIC CHIP 680PF	10%	50V	
C210	1-163-055-00	CERAMIC CHIP 0.0047MF	10%	50V	
C211	1-135-104-00	TANTAL. CHIP 10MF	10%	4V	
C212	1-135-103-00	TANTAL. CHIP 3.3MF	20%	4V	
C213	1-163-810-00	CERAMIC CHIP 0.03MF	10%	25V	
C214	1-163-023-00	CERAMIC CHIP 0.015MF	5%	50V	
C215	1-163-177-00	CERAMIC CHIP 68PF	5%	50V	
C216	1-163-021-00	CERAMIC CHIP 0.01MF	5%	50V	
C217	1-163-075-00	CERAMIC CHIP 0.047MF	10%	25V	
C218	1-135-083-00	TANTAL. CHIP 0.47MF	10%	25V	
C219	1-135-073-00	TANTAL. CHIP 0.33MF	10%	35V	
C220	1-135-091-00	TANTAL. CHIP 1MF	20%	16V	
C221	1-135-091-00	TANTAL. CHIP 1MF	20%	16V	
C222	1-163-141-00	CERAMIC CHIP 0.001MF	10%	50V	
C223	1-163-081-00	CERAMIC CHIP 0.22MF		25V	
C224	1-123-827-00	ELECT 220MF	20%	4V	
C225	1-135-091-00	TANTAL. CHIP 1MF	20%	16V	
C226	1-135-091-00	TANTAL. CHIP 1MF	20%	16V	
C227	1-107-042-00	MICA 2.2PF	0.5PF	500V	
C228	1-107-323-00	MICA 15P/18P/22P/27P			
C229	1-107-208-00	MICA 18PF	5%	500V	
C230	1-163-988-11	CERAMIC CHIP 180PF	5%	100V	
C231	1-135-091-00	TANTAL. CHIP 1MF	20%	16V	
C232	1-135-070-00	TANTAL. CHIP 0.1MF	20%	35V	
C233	1-163-137-00	CERAMIC CHIP 680PF	10%	50V	
C234	1-135-096-21	TANTAL. CHIP 4.7MF	20%	10V	
C235	1-135-096-21	TANTAL. CHIP 4.7MF	20%	10V	
C236	1-135-099-00	TANTAL. CHIP 2.2MF	20%	6.3V	
C237	1-163-129-00	CERAMIC CHIP 560PF	10%	50V	
C238	1-163-021-00	CERAMIC CHIP 0.01MF	5%	50V	
C239	1-163-023-00	CERAMIC CHIP 0.015MF	5%	50V	
C240	1-163-021-00	CERAMIC CHIP 0.01MF	5%	50V	
C241	1-163-075-00	CERAMIC CHIP 0.047MF	10%	25V	

ELECTRICAL PARTS

<u>Ref.No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Value</u>	<u>Voltage</u>
C242	1-163-137-00	CERAMIC CHIP 680PF	10%	50V
C243	1-163-109-00	CERAMIC CHIP 47PF	5%	50V
C244	1-163-109-00	CERAMIC CHIP 47PF	5%	50V
C245	1-163-109-00	CERAMIC CHIP 47PF	5%	50V
C301	1-123-306-00	ELECT 47MF	20%	10V
C302	1-124-433-00	ELECT 100MF	20%	4V
C303	1-123-618-00	ELECT 22MF	20%	6.3V
C304	1-124-233-00	ELECT 10MF	20%	16V
C305	1-124-233-00	ELECT 10MF	20%	16V
C306	1-124-220-00	ELECT 33MF	20%	4V
C307	1-123-827-00	ELECT 220MF	20%	4V
C308	1-135-104-00	TANTAL. CHIP 10MF	20%	4V
C309	1-124-222-00	ELECT 22MF	20%	6.3V
C310	1-124-220-00	ELECT 33MF	20%	4V
C311	1-163-021-00	CERAMIC CHIP 0.01MF	10%	50V
C312	1-135-103-00	TANTAL. CHIP 3.3MF	20%	4V
C313	1-135-091-00	TANTAL. CHIP 1MF	20%	16V
C314	1-124-229-00	ELECT 33MF	20%	6.3V
C315	1-135-104-00	TANTAL. CHIP 10MF	20%	4V
C316	1-135-091-00	TANTAL. CHIP 1MF	20%	16V
C317	1-123-827-00	ELECT 220MF	20%	4V
C318	1-123-307-00	ELECT 100MF	20%	10V
C319	1-130-896-00	FILM 0.0082MF	5%	400V
C320	1-131-361-00	TANTALUM 2.2MF	20%	16V
C321	1-130-479-00	MYLAR 0.0047MF	5%	50V
C322	1-163-013-00	CERAMIC CHIP 0.0022MF	10%	50V
C323	1-124-229-00	ELECT 33MF	20%	6.3V
C324	1-124-225-00	ELECT 100MF	20%	6.3V
C325	1-135-103-00	TANTAL. CHIP 3.3MF	20%	4V
C326	1-135-101-21	TANTAL. CHIP 22MF	20%	4V
C327	1-135-096-21	TANTAL. CHIP 4.7MF	20%	10V
C328	1-124-430-00	ELECT 22MF	20%	4V
C329	1-163-141-00	CERAMIC CHIP 0.001MF	10%	50V
C330	1-163-141-00	CERAMIC CHIP 0.001MF	10%	50V
C331	1-163-141-00	CERAMIC CHIP 0.001MF	10%	50V
C332	1-163-137-00	CERAMIC CHIP 680PF	10%	50V
C601	1-163-038-00	CERAMIC CHIP 0.1MF		25V
C602	1-163-023-00	CERAMIC CHIP 0.015MF	10%	50V
C603	1-135-070-00	TANTAL. CHIP 0.1MF	20%	35V
C604	1-163-012-00	CERAMIC CHIP 0.0018MF	10%	50V
C605	1-130-483-00	MYLAR 0.01MF	5%	50V
C606	1-135-104-00	TANTAL. CHIP 10MF	20%	4V
C607	1-130-489-00	MYLAR 0.033MF	5%	50V
C608	1-163-021-00	CERAMIC CHIP 0.01MF	10%	50V
C609	1-163-810-00	CERAMIC CHIP 0.03MF	10%	25V
C610	1-163-075-00	CERAMIC CHIP 0.047MF	10%	25V
C611	1-135-091-00	TANTAL. CHIP 1MF	10%	16V
C612	1-163-021-00	CERAMIC CHIP 0.01MF	10%	50V
C613	1-135-103-00	TANTAL. CHIP 3.3MF	20%	4V
CN301	1-507-723-00	JACK, EXTENTION POWER		
CP101	1-235-317-11	FILTER, LOW PASS		
CP201	1-235-317-11	FILTER, LOW PASS		
CP301	1-464-576-11	CONVERTER UNIT, DC-DC		
HE901	8-825-724-70	ERASE HEAD EP201-36G		
HRP901	1-543-296-11	HEAD		

ELECTRICAL PARTS

<u>Ref.No.</u>	<u>Part No.</u>	<u>Description</u>
D301	8-719-100-05	DIODE 1S2837-T1
D302	8-719-105-91	DIODE RD5.6M-T2B2
D303	8-719-912-24	DIODE GL-1PRI
D304	8-719-912-24	DIODE GL-1PRI
D305	8-719-912-24	DIODE GL-1PRI
D306	8-719-912-24	DIODE GL-1PRI
D307	8-719-912-24	DIODE GL-1PRI
D308	8-719-912-24	DIODE GL-1PRI
D309	8-719-100-05	DIODE 1S2837
IC301	8-759-910-18	IC BA3304F
IC302	8-752-030-38	IC CXA1058M
IC303	8-759-200-95	IC TA7688F
IC304	8-759-700-43	IC NJM4558M
IC305	8-759-700-43	IC NJM4558M
IC306	8-759-909-40	IC CX10043
IC601	8-759-909-45	IC CX20084
J301	1-507-917-21	JACK, STEREO (MIC/LINE IN)
J303	1-507-917-00	JACK, STEREO (PHONES)
JR301	1-216-295-00	METAL CHIP 0 5% 1/10W
JR302	1-216-295-00	METAL CHIP 0 5% 1/10W
JR303	1-216-295-00	METAL CHIP 0 5% 1/10W
JR304	1-216-296-00	METAL CHIP 0 5% 1/8W
JR305	1-216-295-00	METAL CHIP 0 5% 1/10W
JR308	1-216-296-00	METAL CHIP 0 5% 1/8W
JR309	1-216-295-00	METAL CHIP 0 5% 1/10W
JR310	1-216-296-00	METAL CHIP 0 5% 1/8W
JR311	1-216-296-00	METAL CHIP 0 5% 1/8W
JR312	1-216-295-00	METAL CHIP 0 5% 1/10W
L101	1-408-682-00	MICRO INDUCTOR 10MMH
L102	1-408-930-00	MICRO INDUCTOR 33MMH
L201	1-408-682-00	MICRO INDUCTOR 10MMH
L202	1-408-930-00	MICRO INDUCTOR 33MMH
M901	X-3331-616-1	MOTOR
Q101	8-729-100-66	TRANSISTOR 2SC1623
Q102	8-729-100-66	TRANSISTOR 2SC1623
Q103	8-729-900-98	TRANSISTOR DTC143TK
Q104	8-729-900-98	TRANSISTOR DTC143TK
Q105	8-729-900-98	TRANSISTOR DTC143TK
Q106	8-729-900-98	TRANSISTOR DTC143TK
Q107	8-729-900-98	TRANSISTOR DTC143TK
Q108	8-729-900-98	TRANSISTOR DTC143TK
Q201	8-729-100-66	TRANSISTOR 2SC1623
Q202	8-729-100-66	TRANSISTOR 2SC1623
Q203	8-729-900-98	TRANSISTOR DTC143TK
Q204	8-729-900-98	TRANSISTOR DTC143TK
Q205	8-729-900-98	TRANSISTOR DTC143TK
Q206	8-729-900-98	TRANSISTOR DTC143TK
Q207	8-729-900-98	TRANSISTOR DTC143TK
Q208	8-729-900-98	TRANSISTOR DTC143TK
Q301	8-729-100-66	TRANSISTOR 2SC1623
Q302	8-729-100-76	TRANSISTOR 2SA812
Q303	8-729-901-46	TRANSISTOR DTA114YK
Q304	8-729-100-66	TRANSISTOR 2SC1623
Q305	8-729-100-76	TRANSISTOR 2SA812
Q306	8-729-100-66	TRANSISTOR 2SC1623
Q307	8-729-100-66	TRANSISTOR 2SC1623
Q308	8-729-900-52	TRANSISTOR DTC114YK

ELECTRICAL PARTS

<u>Ref.No.</u>	<u>Part No.</u>	<u>Description</u>
Q309	8-729-900-98	TRANSISTOR DTC143TK
Q310	8-729-900-98	TRANSISTOR DTC143TK
Q311	8-729-199-92	TRANSISTOR 2SD999
Q312	8-729-159-64	TRANSISTOR 2SD596
Q313	8-729-100-66	TRANSISTOR 2SC1623
Q314	8-729-100-66	TRANSISTOR 2SC1623
Q315	8-729-100-76	TRANSISTOR 2SA812
Q316	8-729-900-98	TRANSISTOR DTC143TK
Q317	8-729-900-98	TRANSISTOR DTC143TK
Q318	8-729-900-98	TRANSISTOR DTC143TK
Q319	8-729-100-76	TRANSISTOR 2SA812
Q320	8-729-100-66	TRANSISTOR 2SC1623
Q321	8-729-100-66	TRANSISTOR 2SC1623
Q322	8-729-100-66	TRANSISTOR 2SC1623
Q323	8-729-901-46	TRANSISTOR DTA114YK
Q601	8-729-101-07	TRANSISTOR 2SB798
Q602	8-729-100-66	TRANSISTOR 2SC1623
Q603	8-729-100-66	TRANSISTOR 2SC1623
Q604	8-729-100-76	TRANSISTOR 2SA812
R101	1-216-093-00	METAL CHIP 68K 5% 1/10W
R103	1-216-113-00	METAL CHIP 470K 5% 1/10W
R104	1-216-063-00	METAL CHIP 3.9K 5% 1/10W
R105	1-216-023-00	METAL CHIP 82 5% 1/10W
R107	1-216-111-00	METAL CHIP 390K 5% 1/10W
R108	1-216-101-00	METAL CHIP 150K 5% 1/10W
R109	1-216-029-00	METAL CHIP 150 5% 1/10W
R110	1-216-049-00	METAL CHIP 1K 5% 1/10W
R111	1-216-083-00	METAL CHIP 27K 5% 1/10W
R112	1-216-115-00	METAL CHIP 560K 5% 1/10W
R113	1-216-084-00	METAL CHIP 30K 5% 1/10W
R114	1-216-101-00	METAL CHIP 150K 5% 1/10W
R115	1-216-055-00	METAL CHIP 1.8K 5% 1/10W
R116	1-216-055-00	METAL CHIP 1.8K 5% 1/10W
R117	1-216-097-00	METAL CHIP 100K 5% 1/10W
R118	1-216-073-00	METAL CHIP 10K 5% 1/10W
R119	1-216-053-00	METAL CHIP 1.5K 5% 1/10W
R120	1-216-077-00	METAL CHIP 15K 5% 1/10W
R121	1-216-077-00	METAL CHIP 15K 5% 1/10W
R122	1-216-068-00	METAL CHIP 6.2K 5% 1/10W
R123	1-216-073-00	METAL CHIP 10K 5% 1/10W
R124	1-216-046-00	METAL CHIP 750 5% 1/10W
R125	1-216-097-00	METAL CHIP 100K 5% 1/10W
R126	1-216-053-00	METAL CHIP 1.5K 5% 1/10W
R127	1-216-140-00	METAL CHIP 3.9 5% 1/8W
R128	1-216-053-00	METAL CHIP 1.5K 5% 1/10W
R129	1-216-037-00	METAL CHIP 330 5% 1/10W
R130	1-216-089-00	METAL CHIP 47K 5% 1/10W
R131	1-216-095-00	METAL CHIP 82K 5% 1/10W
R132	1-216-073-00	METAL CHIP 10K 5% 1/10W
R133	1-216-057-00	METAL CHIP 2.2K 5% 1/10W
R134	1-216-089-00	METAL CHIP 47K 5% 1/10W
R135	1-216-206-00	METAL CHIP 2.2K 5% 1/8W
R136	1-216-091-00	METAL CHIP 56K 5% 1/10W
R137	1-216-089-00	METAL CHIP 47K 5% 1/10W
R138	1-216-105-00	METAL CHIP 220K 5% 1/10W
R139	1-216-069-00	METAL CHIP 6.8K 5% 1/10W
R140	1-216-097-00	METAL CHIP 100K 5% 1/10W
R141	1-216-063-00	METAL CHIP 3.9K 5% 1/10W

ELECTRICAL PARTS

<u>Ref.No.</u>	<u>Part No.</u>	<u>Description</u>
R142	1-216-033-00	METAL CHIP 220 5% 1/10W
R143	1-216-033-00	METAL CHIP 220 5% 1/10W
R144	1-216-079-00	METAL CHIP 18K 5% 1/10W
R145	1-216-077-00	METAL CHIP 15K 5% 1/10W
R146	1-216-232-00	METAL CHIP 27K 5% 1/8W
R147	1-216-073-00	METAL CHIP 10K 5% 1/10W
R148	1-216-069-00	METAL CHIP 6.8K 5% 1/10W
R201	1-216-093-00	METAL CHIP 68K 5% 1/10W
R203	1-216-113-00	METAL CHIP 470K 5% 1/10W
R204	1-216-063-00	METAL CHIP 3.9K 5% 1/10W
R205	1-216-023-00	METAL CHIP 82 5% 1/10W
R207	1-216-111-00	METAL CHIP 390K 5% 1/10W
R208	1-216-101-00	METAL CHIP 150K 5% 1/10W
R209	1-216-029-00	METAL CHIP 150 5% 1/10W
R210	1-216-049-00	METAL CHIP 1K 5% 1/10W
R211	1-216-083-00	METAL CHIP 27K 5% 1/10W
R212	1-216-115-00	METAL CHIP 560K 5% 1/10W
R213	1-216-084-00	METAL CHIP 30K 5% 1/10W
R214	1-216-101-00	METAL CHIP 150K 5% 1/10W
R215	1-216-055-00	METAL CHIP 1.8K 5% 1/10W
R216	1-216-055-00	METAL CHIP 1.8K 5% 1/10W
R217	1-216-097-00	METAL CHIP 100K 5% 1/10W
R218	1-216-073-00	METAL CHIP 10K 5% 1/10W
R219	1-216-053-00	METAL CHIP 1.5K 5% 1/10W
R220	1-216-077-00	METAL CHIP 15K 5% 1/10W
R221	1-216-077-00	METAL CHIP 15K 5% 1/10W
R222	1-216-068-00	METAL CHIP 6.2K 5% 1/10W
R223	1-216-073-00	METAL CHIP 10K 5% 1/10W
R224	1-216-046-00	METAL CHIP 750 5% 1/10W
R225	1-216-097-00	METAL CHIP 100K 5% 1/10W
R226	1-216-053-00	METAL CHIP 1.5K 5% 1/10W
R227	1-216-140-00	METAL CHIP 3.9 5% 1/8W
R228	1-216-053-00	METAL CHIP 1.5K 5% 1/10W
R229	1-216-037-00	METAL CHIP 330 5% 1/10W
R230	1-216-089-00	METAL CHIP 47K 5% 1/10W
R231	1-216-095-00	METAL CHIP 82K 5% 1/10W
R232	1-216-073-00	METAL CHIP 10K 5% 1/10W
R233	1-216-057-00	METAL CHIP 2.2K 5% 1/10W
R234	1-216-089-00	METAL CHIP 47K 5% 1/10W
R235	1-216-206-00	METAL CHIP 2.2K 5% 1/8W
R236	1-216-091-00	METAL CHIP 56K 5% 1/10W
R237	1-216-089-00	METAL CHIP 47K 5% 1/10W
R238	1-216-105-00	METAL CHIP 220K 5% 1/10W
R239	1-216-069-00	METAL CHIP 6.8K 5% 1/10W
R240	1-216-097-00	METAL CHIP 100K 5% 1/10W
R241	1-216-063-00	METAL CHIP 3.9K 5% 1/10W
R242	1-216-033-00	METAL CHIP 220 5% 1/10W
R243	1-216-033-00	METAL CHIP 220 5% 1/10W
R244	1-216-079-00	METAL CHIP 18K 5% 1/10W
R245	1-216-077-00	METAL CHIP 15K 5% 1/10W
R246	1-216-232-00	METAL CHIP 27K 5% 1/8W
R247	1-216-073-00	METAL CHIP 10K 5% 1/10W
R248	1-216-069-00	METAL CHIP 6.8K 5% 1/10W
R301	1-216-049-00	METAL CHIP 1K 5% 1/10W
R302	1-216-053-00	METAL CHIP 1.5K 5% 1/10W
R303	1-216-073-00	METAL CHIP 10K 5% 1/10W
R304	1-216-049-00	METAL CHIP 1K 5% 1/10W

<u>ELECTRICAL PARTS</u>							<u>ELECTRICAL PARTS</u>						
<u>Ref.No.</u>	<u>Part No.</u>	<u>Description</u>					<u>Ref.No.</u>	<u>Part No.</u>	<u>Description</u>				
R305	1-216-073-00	METAL CHIP	10K	5%	1/10W		S301	1-554-575-00	SWITCH, SLIDE				
R306	1-216-093-00	METAL CHIP	68K	5%	1/10W		S302	1-553-942-00	SWITCH, SLIDE				
R307	1-216-224-00	METAL CHIP	12K	5%	1/8W		S303	1-553-510-00	SWITCH, SLIDE				
R308	1-216-077-00	METAL CHIP	15K	5%	1/10W		S304	1-553-510-00	SWITCH, SLIDE				
R309	1-216-075-00	METAL CHIP	12K	5%	1/10W		S305	1-570-113-11	SWITCH, SLIDE				
R310	1-216-073-00	METAL CHIP	10K	5%	1/10W		S601	1-554-912-11	SWITCH, SLIDE				
R311	1-216-097-00	METAL CHIP	100K	5%	1/10W		S901	1-553-682-00	SWITCH, LEAF				
R312	1-216-089-00	METAL CHIP	47K	5%	1/10W		S902	1-553-226-00	SWITCH, LEAF				
R313	1-216-097-00	METAL CHIP	100K	5%	1/10W		T301	1-433-244-00	TRANSFORMER, BIAS OSCILLATOR				
R314	1-216-097-00	METAL CHIP	100K	5%	1/10W								
R315	1-216-109-00	METAL CHIP	330K	5%	1/10W								
R316	1-216-113-00	METAL CHIP	470K	5%	1/10W								
R317	1-216-089-00	METAL CHIP	47K	5%	1/10W								
R318	1-216-039-00	METAL CHIP	390	5%	1/10W								
R319	1-216-013-00	METAL CHIP	33	5%	1/10W								
R320	1-216-089-00	METAL CHIP	47K	5%	1/10W		1-555-658-21	CORD, CONNECTION (RK-129)					
R321	1-216-065-00	METAL CHIP	4.7K	5%	1/10W		1-557-132-00	(US, Canadian, AEP, FRANCE, UK)					
R322	1-216-055-00	METAL CHIP	1.8K	5%	1/10W		CORD, CONNECTION (PC-62)					
R323	1-216-055-00	METAL CHIP	1.8K	5%	1/10W								
R324	1-216-105-00	METAL CHIP	220K	5%	1/10W								
R325	1-216-077-00	METAL CHIP	15K	5%	1/10W								
R326	1-216-075-00	METAL CHIP	12K	5%	1/10W								
R327	1-216-097-00	METAL CHIP	100K	5%	1/10W								
R328	1-216-089-00	METAL CHIP	47K	5%	1/10W								
R329	1-216-061-00	METAL CHIP	3.3K	5%	1/10W								
R330	1-216-097-00	METAL CHIP	100K	5%	1/10W								
R331	1-216-031-00	METAL CHIP	180	5%	1/10W								
R332	1-216-031-00	METAL CHIP	180	5%	1/10W								
R333	1-216-031-00	METAL CHIP	180	5%	1/10W								
R334	1-216-031-00	METAL CHIP	180	5%	1/10W								
R335	1-216-031-00	METAL CHIP	180	5%	1/10W								
R336	1-216-101-00	METAL CHIP	150K	5%	1/10W								
R337	1-216-073-00	METAL CHIP	10K	5%	1/10W								
R338	1-216-001-00	METAL CHIP	10	5%	1/10W								
R339	1-216-089-00	METAL CHIP	47K	5%	1/10W								
R340	1-216-049-00	METAL CHIP	1K	5%	1/10W								
R343	1-216-049-00	METAL CHIP	1K	5%	1/10W								
R344	1-216-097-00	METAL CHIP	100K	5%	1/10W								
R601	1-216-058-00	METAL CHIP	2.4K	5%	1/10W								
R602	1-216-093-00	METAL CHIP	68K	5%	1/10W								
R603	1-216-093-00	METAL CHIP	68K	5%	1/10W								
R604	1-216-095-00	METAL CHIP	82K	5%	1/10W								
R605	1-216-061-00	METAL CHIP	3.3K	5%	1/10W								
R606	1-216-097-00	METAL CHIP	100K	5%	1/10W								
R607	1-216-105-00	METAL CHIP	220K	5%	1/10W								
R608	1-216-129-00	METAL CHIP	2.2M	5%	1/10W								
R609	1-216-073-00	METAL CHIP	10K	5%	1/10W								
R610	1-216-089-00	METAL CHIP	47K	5%	1/10W								
R611	1-216-037-00	METAL CHIP	330	5%	1/10W								
R612	1-216-081-00	METAL CHIP	22K	5%	1/10W								
R613	1-216-049-00	METAL CHIP	1K	5%	1/10W								
RV101	1-237-101-11	RES, ADJ, METAL GLAZE	4.7K										
RV102	1-237-119-11	RES, ADJ, METAL GLAZE	22K										
RV201	1-237-101-11	RES, ADJ, METAL GLAZE	4.7K										
RV202	1-237-119-11	RES, ADJ, METAL GLAZE	22K										
RV301	1-237-102-11	RES, VAR, CARBON	10K/10K										
RV302	1-230-165-00	RES, VAR, CARBON	10K/10K										
RV601	1-230-901-11	RES, ADJ, METAL GLAZE	20K										

